

# **SKB SHOTGUNS**

SINCE 1855

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**'85  
SERIES**



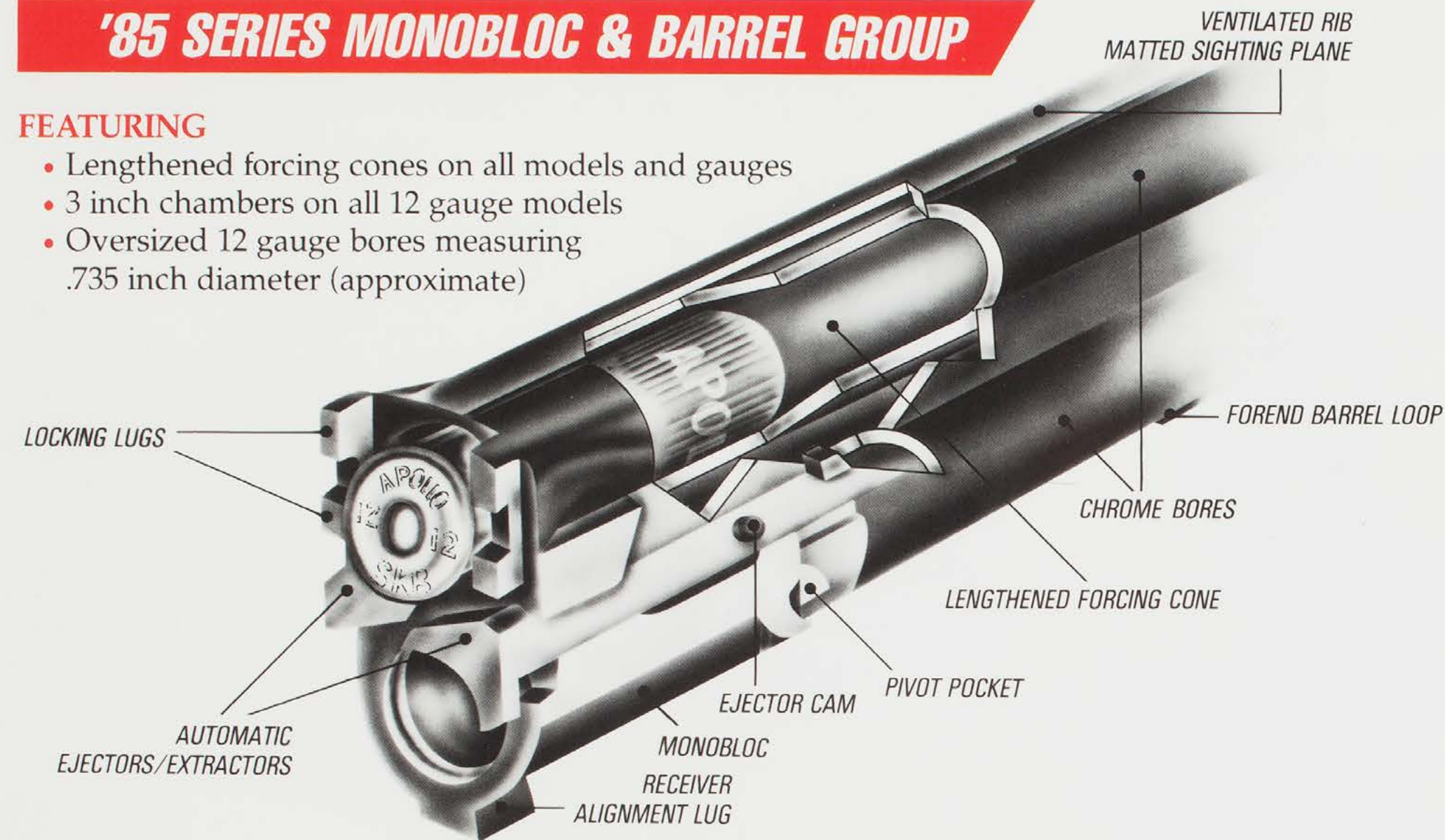
**THE AFFORDABLE CHOICE OF QUALITY**



## '85 SERIES MONOBLOC & BARREL GROUP

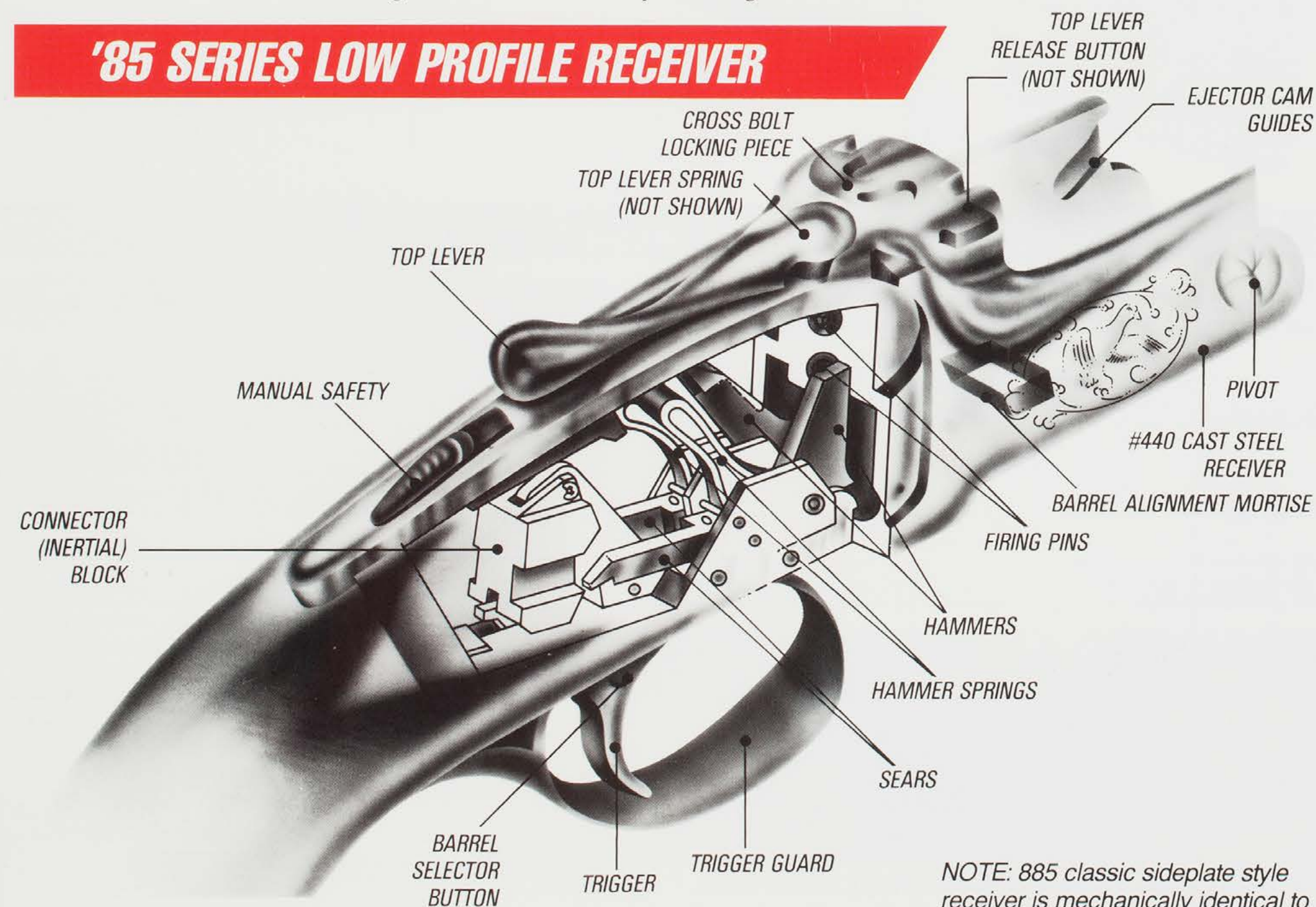
### FEATURING

- Lengthened forcing cones on all models and gauges
- 3 inch chambers on all 12 gauge models
- Oversized 12 gauge bores measuring .735 inch diameter (approximate)



The '85 series barrel group is designed to reduce felt recoil and barrel lift. Allowing the shooter to stay on target for that second bird.

## '85 SERIES LOW PROFILE RECEIVER



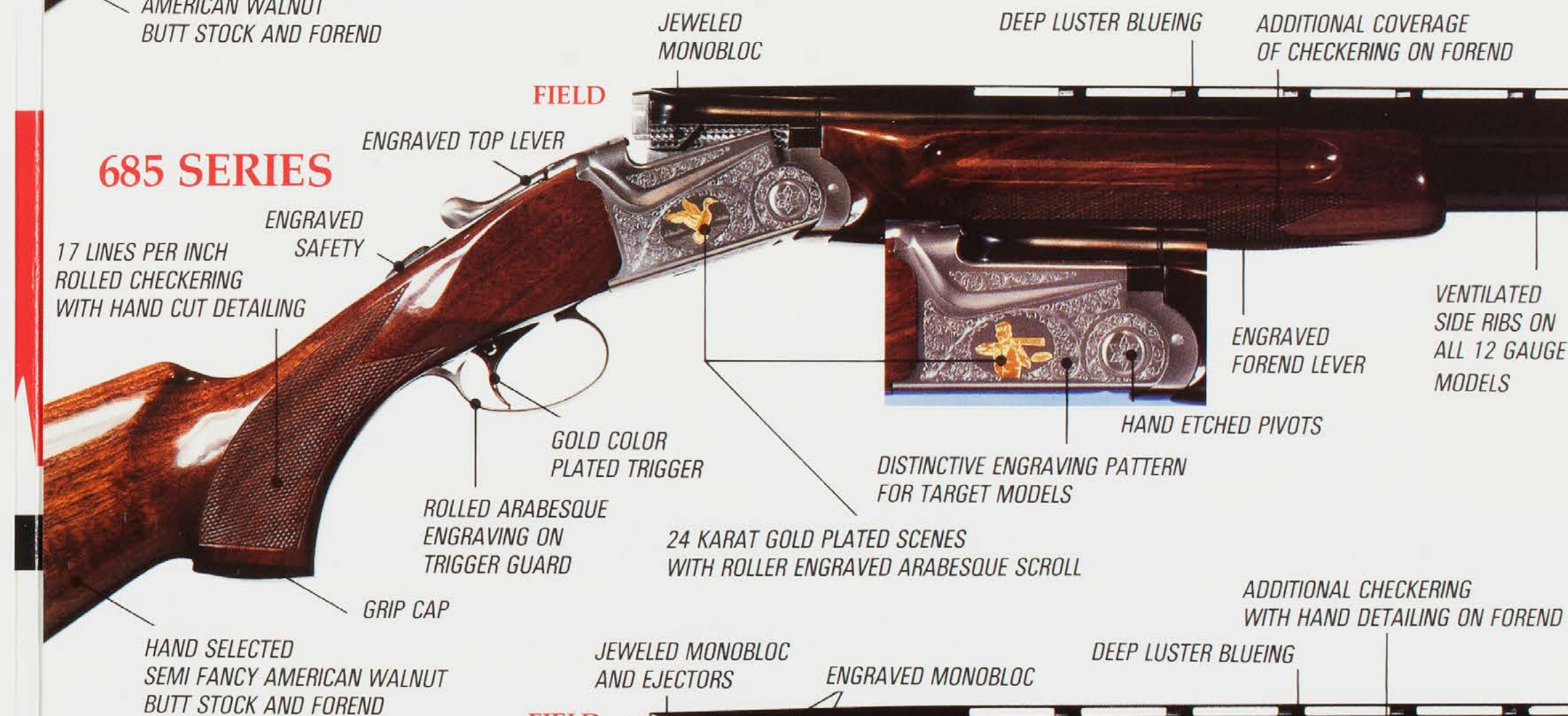
NOTE: 885 classic sideplate style receiver is mechanically identical to the 585 & 685 low profile receiver.

These diagrams are for advertising purposes only. They are not intended for parts assembly and disassembly.

## 585 SERIES



## 685 SERIES



## 885 SERIES





QUALITY • INNOVATION • AFFORDABILITY



SKB

FIELD

GAUGE	CHAMBER	BARREL LENGTH	OVERALL LENGTH	INTER CHOKES*	AVERAGE WEIGHT *			SIGHTS✓	RIB WIDTH
					585	685	885		
12	3"	26"	43 3/8"	COMP.	7 lb. 11 oz.	7 lb. 13 oz.	8 lb. 0 oz.	MFB	3/8"
12	3"	28"	45 3/8"	COMP.	7 lb. 12 oz.	7 lb. 14 oz.	8 lb. 0 oz.	MFB	3/8"
20	3"	26"	43 3/8"	STND-B	6 lb. 10 oz.	7 lb. 2 oz.	7 lb. 3 oz.	MFB	5/16"
20	3"	28"	45 3/8"	STND-A	6 lb. 12 oz.	7 lb. 2 oz.	7 lb. 3 oz.	MFB	5/16"
28	2 3/4"	26"	43 3/8"	STND-B	6 lb. 13 oz.	7 lb. 2 oz.	7 lb. 2 oz.	MFB	5/16"
28	2 3/4"	28"	45 3/8"	STND-A	6 lb. 14 oz.	7 lb. 4 oz.	7 lb. 4 oz.	MFB	5/16"
.410	3"	26"	43 3/8"	IC-M	6 lb. 14 oz.	7 lb. 2 oz.	7 lb. 2 oz.	MFB	5/16"
.410	3"	28"	45 3/8"	M-F	7 lb. 0 oz.	7 lb. 4 oz.	7 lb. 4 oz.	MFB	5/16"

The SKB Over & Under Field and Field Sets are designed to provide the hunter with a well balanced, fast shouldering shotgun. The stocks are dimensioned for consistent point and swing control. These shotguns are available in three grades; 585, 685 and 885 with models chambered in 12, 20, 28 and .410 gauges. SKB is one of the few manufacturers of fine shotguns which still produces two-barrel sets. You have your choice of combinations of 12 and 20 gauge, new 20 and 28 gauge or 28 and .410 gauge. This is the perfect blend of quality, innovation and affordability.

FIELD SETS

GAUGE	CHAMBER	BARREL LENGTH	OVERALL LENGTH	INTER CHOKES*	AVERAGE WEIGHT *			SIGHTS✓	RIB WIDTH
					585	685	885		
12	3"	28"	45 3/8"	COMP.	7 lb. 11 oz.	8 lb. 1 oz.	8 lb. 1 oz.	MFB	3/8"
20	3"	26"	43 3/8"	STND-B	7 lb. 12 oz.	8 lb. 4 oz.	8 lb. 4 oz.	MFB	5/16"
20	3"	26"	43 3/8"	STND-B	7 lb. 1 oz.	7 lb. 2 oz.	7 lb. 2 oz.	MFB	5/16"
28	2 3/4"	26"	43 3/8"	STND-B	7 lb. 0 oz.	7 lb. 2 oz.	7 lb. 2 oz.	MFB	5/16"
28	2 3/4"	28"	45 3/8"	STND-A	7 lb. 1 oz.	7 lb. 6 oz.	7 lb. 6 oz.	MFB	5/16"
.410	3"	26"	43 3/8"	IC-M	7 lb. 0 oz.	7 lb. 5 oz.	7 lb. 5 oz.	MFB	5/16"

\*Weights may vary due to wood density. Specifications may vary.  
\*INTERCHOKE SYSTEMS  
COMP - Competition series includes Mod., Full, Imp. Cyl.  
STND A - Standard series includes Mod., Full, Imp. Cyl.  
STND B - Standard series includes Imp. Cyl., Mod., Skeet

STOCK DIMENSIONS  
Length of pull - 14 1/8"  
Drop at Comb - 1 1/2"  
Drop at Heel - 2 3/16"  
✓ MFB - Metal Front Bead



MODEL 885 FIELD SET

SKEET

GAUGE	CHAMBER	BARREL LENGTH	OVERALL LENGTH	INTER CHOKES*	AVERAGE WEIGHT *			SIGHTS✓	RIB WIDTH
					585	685	885		
12	3"	30"	47 1/4"	COMP.	8 lb. 1 oz.	8 lb. 6 oz.	8 lb. 9 oz.	CP/WFB	3/8"
12	3"	28"	45 1/4"	COMP.	7 lb. 12 oz.	8 lb. 2 oz.	8 lb. 5 oz.	CP/WFB	3/8"
20	3"	28"	45 1/4"	STND.	6 lb. 15 oz.	7 lb. 2 oz.	7 lb. 2 oz.	CP/WFB	5/16"
28	2 3/4"	28"	45 1/4"	STND.	6 lb. 15 oz.	7 lb. 3 oz.	7 lb. 5 oz.	CP/WFB	5/16"
.410	3"	28"	45 1/4"	SK-SK	7 lb. 0 oz.	7 lb. 4 oz.	7 lb. 5 oz.	CP/WFB	5/16"

The SKB Skeet over-unders have been favorites on the range for many years and are available in all three grades; the 585, 685 and 885. Our competition guns give the shooter the confidence and a solid sense of balance when . . . "breakin' clays is all that matters."

Our standard features which include a manual safety, single selective trigger, automatic ejectors, chrome bores, and box-locking system to insure that a SKB will last a lifetime on the Skeet Range.

Consistency in weight, balance and feel are trademarks of the SKB 3-barrel skeet set. The set is available in 20, 28 and .410 ga. in the 585, 685 and 885 models. A forend comes with each barrel and all fit smoothly on the same action. A fitted aluminum case is included to protect your shooting investment.

THREE BARREL SETS

GAUGE	CHAMBER	BARREL LENGTH	OVERALL LENGTH	INTER CHOKES*	AVERAGE WEIGHT *			SIGHTS✓	RIB WIDTH
					585	685	885		
20	3"	28"	45 1/4"	STND.	6 lb. 15 oz.	7 lb. 2 oz.	7 lb. 2 oz.	CP/WFB	5/16"
28	2 3/4"	28"	45 1/4"	STND.	7 lb. 0 oz.	7 lb. 4 oz.	7 lb. 5 oz.	CP/WFB	5/16"
.410	3"	28"	45 1/4"	SK-SK	7 lb. 0 oz.	7 lb. 4 oz.	7 lb. 5 oz.	CP/WFB	5/16"

\*Weights may vary due to wood density. Specifications may vary.  
\*INTERCHOKE SYSTEMS  
COMP - Competition series includes 2-SKI/SCI, 1-Mod/SC/IV  
STND - Standard series includes Skeet, Skeet and Imp. Cyl.

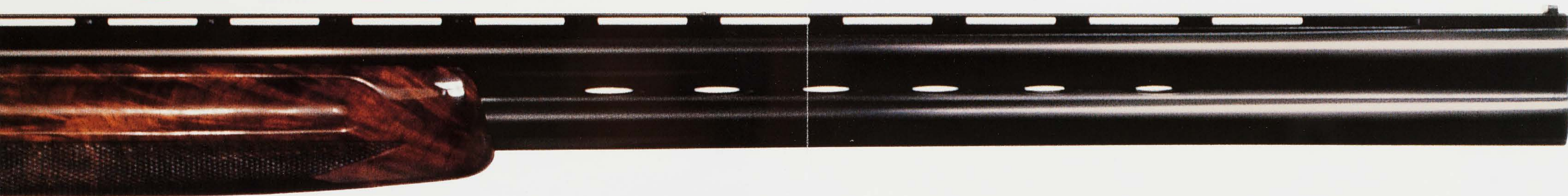
STOCK DIMENSIONS  
Length of Pull - 14 1/8"  
Drop at Comb - 1 1/2"  
Drop at Heel - 2 3/16"  
✓ CP/WFB - Center Post/White Front Bead



MODEL 585 THREE BARREL SKEET SET



# AFFORDABILITY



MODEL 685 SPORTING CLAY

# SKB '85 SERIES

## SPORTING CLAYS

GAUGE	CHAMBER	BARREL LENGTH	OVERALL LENGTH	INTER CHOKES*	AVERAGE WEIGHT *			SIGHTS✓	RIB✓ WIDTH
					585	685	885		
12	3"	28"	45 3/8"	COMP.	8 lb. 1 oz.	8 lb. 4 oz.	8 lb. 8 oz.	CP/WFB	15/32" CH/STP
12	3"	30"	47 3/8"	COMP.	8 lb. 5 oz.	8 lb. 8 oz.	8 lb. 12 oz.	CP/WFB	15/32" CH/STP
12	3"	32"	49 3/8"	COMP.	8 lb. 7 oz.	8 lb. 10 oz.	8 lb. 14 oz.	CP/WFB	15/32" CH/STP
20	3"	28"	45 3/8"	STND.	6 lb. 14 oz.	7 lb. 4 oz.	7 lb. 6 oz.	CP/WFB	15/32" CH/STP
28	2 3/4"	28"	45 3/8"	STND.	6 lb. 14 oz.	7 lb. 2 oz.	7 lb. 4 oz.	CP/WFB	5/16" SW

Sporting Clays is a challenge to every sportsman who has ever shot a course; where targets move in every conceivable direction. Mastering this sport requires more than concentration and instinct, it requires a shotgun with responsive fit, balance and a fast sighting plane.

SKB now offers 18 spectacular Sporting Clay Over & Under Shotguns, one of the largest family of sporting clays on the market today!

As with our entire line of SKB shotguns, the sporting clay models are available in all three grades; the 585, 685, and 885 with barrel lengths of 28, 30 and 32 inches. The SKB Sporting Clay Shotgun features a low profile receiver, a wide-stepped target style rib, a radiused recoil pad and a special sporting clay stock dimensioned for the competitive edge.

## SPORTING CLAY SETS

GAUGE	CHAMBER	BARREL LENGTH	OVERALL LENGTH	INTER CHOKES*	AVERAGE WEIGHT *			SIGHTS✓	RIB✓ WIDTH
					585	685	885		
12	3"	32"	49 3/8"	COMP.	/	8 lb. 10 oz.	/	CP/WFB	15/32" CH/STP
12	3"	28"	45 3/8"	COMP.	/	8 lb. 6 oz.	/	CP/WFB	15/32" CH/STP
12	3"	30"	47 3/8"	COMP.	/	8 lb. 6 oz.	/	CP/WFB	15/32" CH/STP
20	3"	28"	45 3/8"	STND.	/	8 lb. 7 oz.	/	CP/WFB	15/32" CH/STP
20	3"	28"	45 3/8"	STND.	/	7 lb. 4 oz.	/	CP/WFB	15/32" CH/STP
28	2 3/4"	28"	45 3/8"	STND.	/	7 lb. 2 oz.	/	CP/WFB	5/16" SW

\*Weights may vary due to wood density. Specifications may vary.  
\*INTER-CHOKE SYSTEMS  
COMP - Competition series includes SK II/SC III, SK I/SC I and MOD/SC IV  
STND - Standard series includes Mod, Imp., Cyl., Skeet

STOCK DIMENSIONS  
Length of Pull - 14 1/4"  
Drop at Comb - 1 7/16"  
Drop at Heel - 1 7/8"  
✓ CP/WFB - Center Post White Front Bead  
✓ CH/STP - Center Channelled, Semi Wide Step Up Rib  
SW - Semi Wide Step Up Rib



MODEL 585 SPORTING CLAY

## TRAP

### TRAP OVER/UNDERS - STANDARD STOCK

GAUGE	CHAMBER	BARREL LENGTH	OVERALL LENGTH	INTER CHOKES*	AVERAGE WEIGHT *			SIGHTS✓	RIB✓ WIDTH
					585	685	885		
12	3"	30"	47 3/8"	COMP.	8 lb. 7 oz.	8 lb. 9 oz.	8 lb. 14 oz.	CP/WFB	3/8" STP
12	3"	32"	49 3/8"	COMP.	8 lb. 10 oz.	8 lb. 14 oz.	9 lb. 1 oz.	CP/WFB	3/8" STP

### TRAP OVER/UNDER - MONTE CARLO STOCKS

12	3"	30"	47 3/8"	COMP.	8 lb. 7 oz.	8 lb. 12 oz.	9 lb. 0 oz.	CP/WFB	3/8" STP
12	3"	32"	49 3/8"	COMP.	8 lb. 9 oz.	8 lb. 14 oz.	9 lb. 1 oz.	CP/WFB	3/8" STP

The SKB line of over-under trap guns has evolved over many years of effort to provide the serious trap shooter with an affordable shotgun that considers weight, balance, fit, feel and trigger pull. Trap combo's feature a set of over and under barrels and a single over barrel. These combinations are available in several barrel length configurations and all three grades, 585, 685, and 885; with your choice of stock, either standard trap or Monte Carlo trap.



MODEL 585 TRAP - MONTE CARLO

## TRAP COMBO SETS

### TRAP COMBO SET - STANDARD STOCK

BARREL TYPE	GAUGE	CHAMBER	BARREL LENGTH	OVERALL LENGTH	INTER CHOKES*	AVERAGE WEIGHT *			INTER✓ SIGHTS	RIB WIDTH
						585	685	885		
Over/Under	12	3"	30"	47 3/8"	COMP.	8 lb. 4 oz.	8 lb. 10 oz.	9 lb. 0 oz.	CP/WFB	3/8" STP
Single/Over	12	3"	34"	51 3/8"	COMP.	8 lb. 6 oz.	8 lb. 14 oz.	9 lb. 1 oz.	CP/WFB	3/8" STP
Over/Under	12	3"	32"	49 3/8"	COMP.	8 lb. 7 oz.	8 lb. 12 oz.	9 lb. 0 oz.	CP/WFB	3/8" STP
Single/Over	12	3"	34"	51 3/8"	COMP.	8 lb. 8 oz.	8 lb. 14 oz.	9 lb. 1 oz.	CP/WFB	3/8" STP
Over/Under	12	3"	30"	47 3/8"	COMP.	8 lb. 6 oz.	8 lb. 12 oz.	8 lb. 15 oz.	CP/WFB	3/8" STP
Single/Over	12	3"	32"	49 3/8"	COMP.	8 lb. 6 oz.	8 lb. 14 oz.	9 lb. 0 oz.	CP/WFB	3/8" STP

### TRAP COMBO SET - MONTE CARLO STOCK

Over/Under	12	3"	30"	47 3/8"	COMP.	8 lb. 4 oz.	8 lb. 13 oz.	9 lb. 0 oz.	CP/WFB	3/8" STP
Single/Over	12	3"	34"	51 3/8"	COMP.	8 lb. 6 oz.	8 lb. 14 oz.	9 lb. 1 oz.	CP/WFB	3/8" STP
Over/Under	12	3"	32"	49 3/8"	COMP.	8 lb. 7 oz.	8 lb. 14 oz.	9 lb. 0 oz.	CP/WFB	3/8" STP
Single/Over	12	3"	34"	51 3/8"	COMP.	8 lb. 9 oz.	8 lb. 15 oz.	9 lb. 1 oz.	CP/WFB	3/8" STP
Over/Under	12	3"	30"	47 3/8"	COMP.	8 lb. 6 oz.	8 lb. 12 oz.	8 lb. 15 oz.	CP/WFB	3/8" STP
Single/Over	12	3"	32"	49 3/8"	COMP.	8 lb. 6 oz.	8 lb. 14 oz.	9 lb. 0 oz.	CP/WFB	3/8" STP

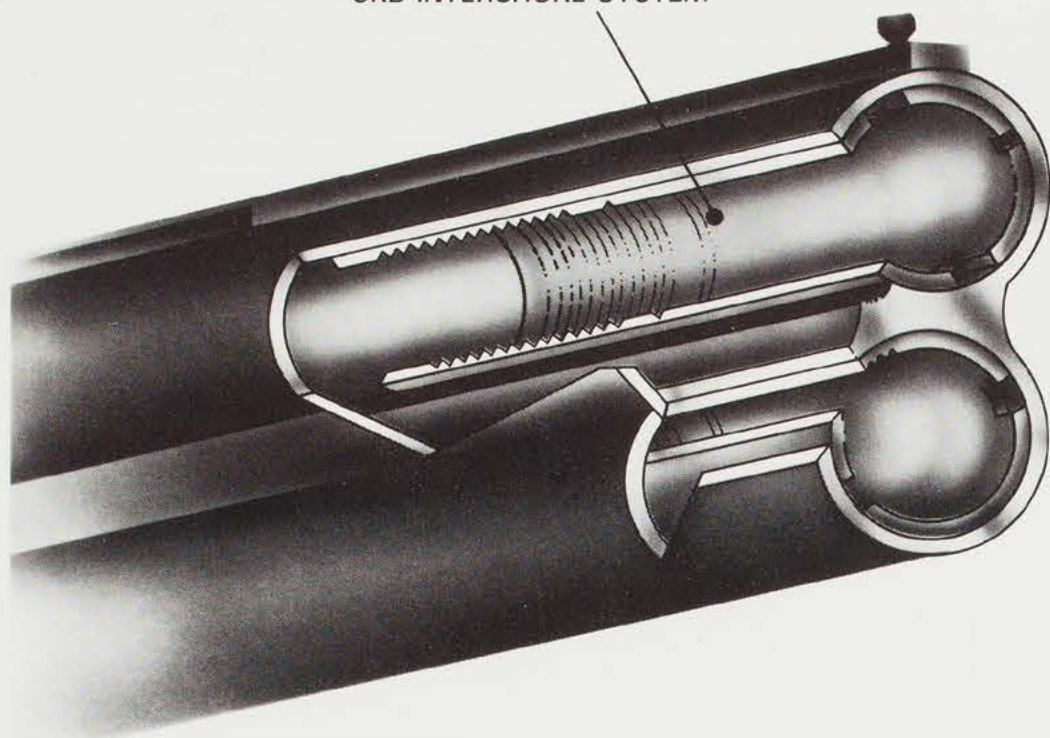
\*Weights may vary due to wood density. Specifications may vary.  
\*INTER-CHOKE SYSTEM  
COMP - Competition series includes 2-imp. Mod., Full, Trap Full  
✓ CP/WFB - Center Post White Front Bead  
✓ STP - Step Up

STOCK DIMENSIONS  
Length of Pull - 14 1/4"  
Drop at Comb - 1 3/8"  
Drop at Heel - 1 3/8" (STND)



# PERFORMANCE TUNE YOUR SKB

SKB INTERCHOKE SYSTEM



The SKB Interchoke System allows the sportsmen to "performance tune" their SKB's to any shooting situation!

The '85 series competition choke tubes are longer and include a wider selection of available shot patterns. These redesigned choke tubes consistently provide a more uniform distribution of shot in a selected pattern.

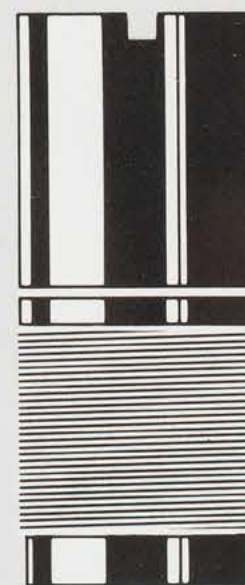
## COMPETITION SERIES - 12 GA.

RIM NOTCHES	LEAD SHOT PATTERN	CONSTRUCTION*	STEEL SHOT PATTERN
0	Trap Full	.035	**
1	Xtra Full	.030	**
2	Full	.025	**
3	Imp. Mod	.020	Xtra Full
4	Mod/SC IV	.015	Full
5	SKII/SCIII	.010	Imp. Mod.
6	IC/SCII	.005	Mod
7	SKI/SCI	+.005	Imp. Cyl.

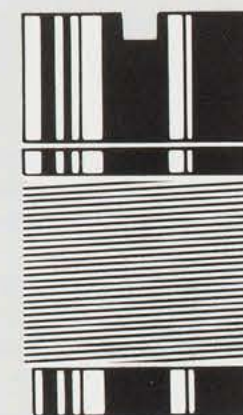
\*All dimensions are approximate and are subject to manufacturing tolerances.

\*\*Not recommended for use with steel shot.

## COMPETITION SERIES 12 GAUGE ONLY



## STANDARD SERIES 12, 20 & 28 GA.



NOTE: The competition series and standard series inter-choke tubes are not interchangeable.

## STANDARD SERIES INTERCHOKE CONSTRICTIONS

RIM NOTCH	0	1	2	3	4	5
PATTERN	EXTRA FULL	FULL	IMP MOD	MOD	IMP CYL	SKEET
12 Gauge	.038	.032	.023	.014	.005	+.004
20 Gauge		.032	.023	.014	.005	+.004
28 Gauge		.025	.018	.010	.004	+.004