

SKB SHOTGUNS

SINCE 1855

'85 SERIES



THE AFFORDABLE CHOICE OF QUALITY

NEW MODELS FOR 1994

TRADITIONAL NARROW RIB SPORTING CLAYS SET



SPORTING CLAYS

SPORTING CLAYS OVER/UNDER

GAUGE	CHAMBER	BARREL LENGTH	OVERALL LENGTH	INTER CHOKES*	AVERAGE WEIGHT*			SIGHTS [✓]	RIB WIDTH
					585	685	885		
12	3"	30"	47 3/8"	COMP.	8 lb. 1 oz.	8 lb. 5 oz.	8 lb. 9 oz.	CP/WFB	3/8" STP [✓]
12	3"	28"	45 3/8"	COMP.	7 lb. 14 oz.	8 lb. 2 oz.	8 lb. 6 oz.	CP/WFB	3/8" STP [✓]

SPORTING CLAY TWO BARREL SET

GAUGE	CHAMBER	BARREL LENGTH	OVERALL LENGTH	INTER CHOKES*	AVERAGE WEIGHT*			SIGHTS [✓]	RIB WIDTH
					585	685	885		
12	3"	30"	47 3/8"	COMP.	/	8 lb. 6 oz.	/	CP/WFB	3/8" STP [✓]
20	3"	28"	45 3/8"	STND.	/	8 lb. 4 oz.	/	CP/WFB	5/16" STP [✓]

*Weights may vary due to wood density. Specifications may vary.

INTERCHOKE SYSTEMS
 COMP. - Competition series includes SKII/SCII, SKI/SCI and MOD/SCIV
 STND. - Standard series includes Mod, Imp Cyl., and Skeet

STOCK DIMENSIONS
 Length of Pull - 14 1/4"
 Drop at Comb - 1 7/16"
 Drop at Heel - 1 7/8"
 ✓ CP/WFB - Center Post/White Front Bead
 ✓ STP - Step Up



The new 85' series "Traditional Narrow Rib" Sporting Clay Over & Under features a 3/8" step up target style rib with a flat matt finish, nickel center bead, and white front bead. These guns are available in all three grades, 585, 685 and 885 in either 30" or 28" barrel lengths. Additionally, a new 685 sporting clay set in 12 ga./30" and 20 ga./28" barrels has been added to our fine line of shotguns.



585 "YOUTH & LADIES"

YOUTH & LADIES

GAUGE	CHAMBER	BARREL LENGTH	OVERALL LENGTH	INTER CHOKES*	AVERAGE WEIGHT*			SIGHTS [✓]	RIB WIDTH
					585	685	885		
12	3"	28"	44 1/2"	COMP.	7 lb. 11 oz.	/	/	MFB	3/8"
12	3"	26"	42 1/2"	COMP.	7 lb. 9 oz.	/	/	MFB	3/8"
20	3"	26"	42 1/2"	STND-B	6 lb. 7 oz.	/	/	MFB	5/16"

*Weights may vary due to wood density. Specifications may vary.

INTERCHOKE SYSTEMS
 COMP. - Competition series includes Full, Mod, Imp. Cyl.
 STND. B - Standard series includes Imp Cyl., Mod. and Skeet

STOCK DIMENSIONS
 Length of Pull - 13 1/2"
 Drop at Comb - 1 1/2"
 Drop at Heel - 2 1/4"
 ✓ MFB - Metal Front Bead

FIELD SET

GAUGE	CHAMBER	BARREL LENGTH	OVERALL LENGTH	INTER CHOKES*	AVERAGE WEIGHT*			SIGHTS [✓]	RIB WIDTH
					585	685	885		
20	3"	28"	45 3/8"	STND. A	7 lb. 2 oz.	7 lb. 4 oz.	7 lb. 5 oz.	MFB	5/16"
28	2 3/4"	28"	45 3/8"	STND. A	7 lb. 1 oz.	7 lb. 4 oz.	7 lb. 5 oz.	MFB	5/16"

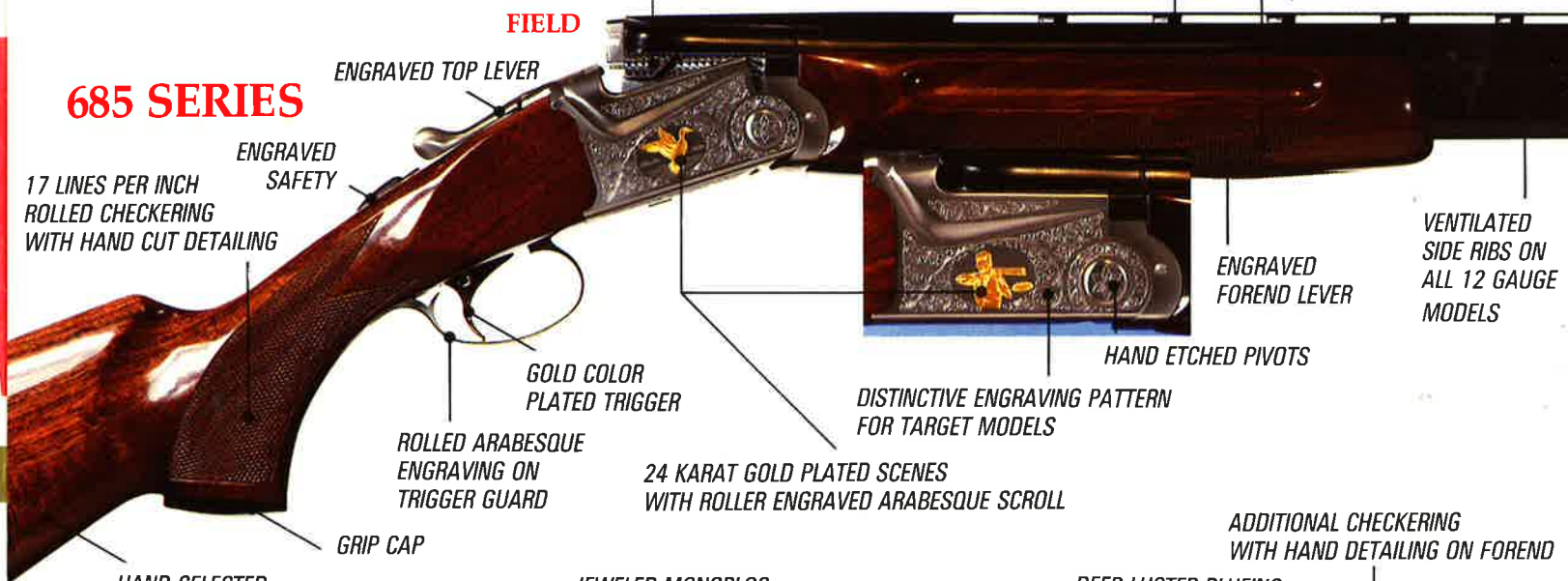
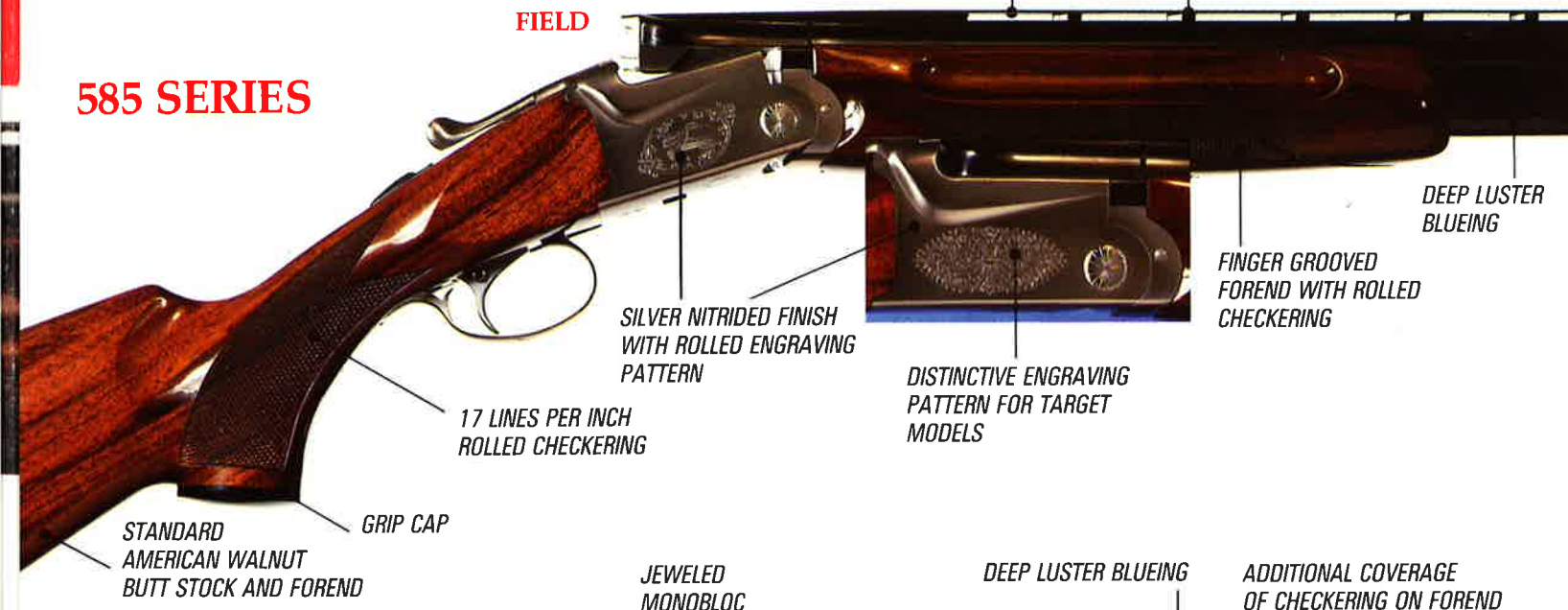
*Weights may vary due to wood density. Specifications may vary.

INTERCHOKE SYSTEMS
 STND. A - Standard series includes Full, Mod, Imp. Cyl.

STOCK DIMENSIONS
 Length of Pull - 14 1/8"
 Drop at Comb - 1 1/2"
 Drop at Heel - 2 3/16"
 ✓ MFB - Metal Front Bead

The Field Set features a Silver Nitride Receiver with finely engraved scroll and game scene designs. Standard features include: a low profile receiver, cross bolt locking system, single selective trigger for simple, positive barrel switchover, selective automatic ejectors and manual safety conveniently located on the top tang. Each shotgun will be fitted with a sculpted pistol grip stock and forend, from select American Walnut. Twelve different field set models, are now available from SKB, they include 12 and 20 gauge combinations, 20 and 28 gauge combinations and 28 and 410 gauge combinations.

585 SERIES



685 SERIES



885 SERIES

QUALITY • INNOVATION • AFFORDABILITY



SKB

FIELD

GAUGE	CHAMBER	BARREL LENGTH	OVERALL LENGTH	INTER CHOKES*	AVERAGE WEIGHT*			SIGHTS	RIB WIDTH
					585	685	885		
12	3"	26"	43 3/8"	COMP.	7 lb. 11 oz.	7 lb. 13 oz.	8 lb. 0 oz.	MFB	3/8"
12	3"	28"	45 3/8"	COMP.	7 lb. 12 oz.	7 lb. 14 oz.	8 lb. 0 oz.	MFB	3/8"
20	3"	26"	43 3/8"	STND-B	6 lb. 10 oz.	7 lb. 2 oz.	7 lb. 3 oz.	MFB	5/16"
20	3"	28"	45 3/8"	STND-A	6 lb. 12 oz.	7 lb. 2 oz.	7 lb. 3 oz.	MFB	5/16"
28	2 3/4"	26"	43 3/8"	STND-B	6 lb. 13 oz.	7 lb. 2 oz.	7 lb. 2 oz.	MFB	5/16"
28	2 3/4"	28"	45 3/8"	STND-A	6 lb. 14 oz.	7 lb. 4 oz.	7 lb. 4 oz.	MFB	5/16"
.410	3"	26"	43 3/8"	IC-M	6 lb. 14 oz.	7 lb. 2 oz.	7 lb. 2 oz.	MFB	5/16"
.410	3"	28"	45 3/8"	M-F	7 lb. 0 oz.	7 lb. 4 oz.	7 lb. 4 oz.	MFB	5/16"

The SKB Over & Under Field and Field Sets are designed to provide the hunter with a well balanced, fast shouldering shotgun. The stocks are dimensioned for consistent point and swing control. These shotguns are available in three grades; 585, 685 and 885 with models chambered in 12, 20, 28 and .410 gauges. SKB is one of the few manufacturers of fine shotguns which still produces two-barrel sets. You have your choice of combinations of 12 and 20 gauge, new 20 and 28 gauge or 28 and .410 gauge. This is the perfect blend of quality, innovation and affordability.

FIELD SETS

GAUGE	CHAMBER	BARREL LENGTH	OVERALL LENGTH	INTER CHOKES*	AVERAGE WEIGHT*			SIGHTS	RIB WIDTH
					585	685	885		
12	3"	28"	45 3/8"	COMP.	7 lb. 11 oz.	8 lb. 1 oz.	8 lb. 1 oz.	MFB	3/8"
20	3"	26"	43 3/8"	STND-B	7 lb. 12 oz.	8 lb. 4 oz.	8 lb. 4 oz.	MFB	5/16"
20	3"	26"	43 3/8"	STND-B	7 lb. 1 oz.	7 lb. 2 oz.	7 lb. 2 oz.	MFB	5/16"
28	2 3/4"	26"	43 3/8"	STND-B	7 lb. 0 oz.	7 lb. 2 oz.	7 lb. 2 oz.	MFB	5/16"
28	2 3/4"	28"	45 3/8"	STND-A	7 lb. 1 oz.	7 lb. 6 oz.	7 lb. 6 oz.	MFB	5/16"
.410	3"	26"	43 3/8"	IC-M	7 lb. 0 oz.	7 lb. 5 oz.	7 lb. 5 oz.	MFB	5/16"

*Weights may vary due to wood density. Specifications may vary.
 *INTERCHOKE SYSTEMS
 COMP - Competition series includes Mod, Full, Imp. Cyl.
 STND A - Standard series includes Mod, Full, Imp. Cyl.
 STND B - Standard series includes Imp. Cyl, Mod, Skeet

STOCK DIMENSIONS
 Length of Pull - 14 1/8"
 Drop at Comb - 1 1/2"
 Drop at Heel - 2 3/16"
 MFB - Metal Front Bead



MODEL 885 FIELD SET

SKEET

GAUGE	CHAMBER	BARREL LENGTH	OVERALL LENGTH	INTER CHOKES*	AVERAGE WEIGHT*			SIGHTS	RIB WIDTH
					585	685	885		
12	3"	30"	47 1/4"	COMP.	8 lb. 1 oz.	8 lb. 6 oz.	8 lb. 9 oz.	CP/WFB	3/8"
12	3"	28"	45 1/4"	COMP.	7 lb. 12 oz.	8 lb. 2 oz.	8 lb. 5 oz.	CP/WFB	3/8"
20	3"	28"	45 1/4"	STND.	6 lb. 15 oz.	7 lb. 2 oz.	7 lb. 2 oz.	CP/WFB	5/16"
28	2 3/4"	28"	45 1/4"	STND.	6 lb. 15 oz.	7 lb. 3 oz.	7 lb. 5 oz.	CP/WFB	5/16"
.410	3"	28"	45 1/4"	SK-SK	7 lb. 0 oz.	7 lb. 4 oz.	7 lb. 5 oz.	CP/WFB	5/16"

The SKB Skeet over-unders have been favorites on the range for many years and are available in all three grades; the 585, 685 and 885. Our competition guns give the shooter the confidence and a solid sense of balance when . . . "breakin' clays is all that matters."

Our standard features which include a manual safety, single selective trigger, automatic ejectors, and box-locking system to insure that a SKB will last a lifetime on the Skeet Range.

Consistency in weight, balance and feel are trademarks of the SKB 3-barrel skeet set. The set is available in 20, 28 and .410 ga. in the 585, 685 and 885 models. A forend comes with each barrel and all fit smoothly on the same action. A fitted aluminum case is included to protect your shooting investment.

THREE BARREL SETS

GAUGE	CHAMBER	BARREL LENGTH	OVERALL LENGTH	INTER CHOKES*	AVERAGE WEIGHT*			SIGHTS	RIB WIDTH
					585	685	885		
20	3"	28"	45 1/4"	STND.	6 lb. 15 oz.	7 lb. 2 oz.	7 lb. 2 oz.	CP/WFB	5/16"
28	2 3/4"	28"	45 1/4"	STND.	7 lb. 0 oz.	7 lb. 4 oz.	7 lb. 5 oz.	CP/WFB	5/16"
.410	3"	28"	45 1/4"	SK-SK	7 lb. 0 oz.	7 lb. 4 oz.	7 lb. 5 oz.	CP/WFB	5/16"

*Weights may vary due to wood density. Specifications may vary.
 *INTERCHOKE SYSTEMS
 COMP - Competition series includes 2-SKI/SCI, 1-Mod/SC IV
 STND - Standard series includes Skeet, Skeet and Imp. Cyl.

STOCK DIMENSIONS
 Length of Pull - 14 1/8"
 Drop at Comb - 1 1/2"
 Drop at Heel - 2 3/16"
 CP/WFB - Center Post/White Front Bead



MODEL 585 THREE BARREL SKEET SET

AFFORDABILITY



MODEL 685 SPORTING CLAY

SKB '85 SERIES

SPORTING CLAYS

SPORTING CLAY SETS

TRAP

TRAP COMBO SETS

GAUGE	CHAMBER	BARREL LENGTH	OVERALL LENGTH	INTER CHOKES*	AVERAGE WEIGHT*			SIGHTS ^Y	RIB WIDTH
					585	685	885		
12	3"	28"	45 3/8"	COMP.	8 lb. 1 oz.	8 lb. 4 oz.	8 lb. 8 oz.	CP/WFB	15/32" CH/STP
12	3"	30"	47 3/8"	COMP.	8 lb. 5 oz.	8 lb. 8 oz.	8 lb. 12 oz.	CP/WFB	15/32" CH/STP
12	3"	32"	49 3/8"	COMP.	8 lb. 7 oz.	8 lb. 10 oz.	8 lb. 14 oz.	CP/WFB	15/32" CH/STP
20	3"	28"	45 3/8"	STND.	6 lb. 14 oz.	7 lb. 4 oz.	7 lb. 6 oz.	CP/WFB	15/32" CH/STP
28	2 3/4"	28"	45 3/8"	STND.	6 lb. 14 oz.	7 lb. 2 oz.	7 lb. 4 oz.	CP/WFB	5/16" SW

GAUGE	CHAMBER	BARREL LENGTH	OVERALL LENGTH	INTER CHOKES*	AVERAGE WEIGHT*			SIGHTS ^Y	RIB WIDTH
					585	685	885		
12	3"	32"	49 3/8"	COMP.	8 lb. 10 oz.			CP/WFB	15/32" CH/STP
12	3"	28"	45 3/8"	COMP.	8 lb. 6 oz.			CP/WFB	15/32" CH/STP
12	3"	30"	47 3/8"	COMP.	8 lb. 6 oz.			CP/WFB	15/32" CH/STP
20	3"	28"	45 3/8"	STND.	8 lb. 7 oz.			CP/WFB	15/32" CH/STP
20	3"	28"	45 3/8"	STND.	7 lb. 4 oz.			CP/WFB	15/32" CH/STP
28	2 3/4"	28"	45 3/8"	STND.	7 lb. 2 oz.			CP/WFB	5/16" SW

TRAP OVER/UNDERS - STANDARD STOCK									
GAUGE	CHAMBER	BARREL LENGTH	OVERALL LENGTH	INTER CHOKES*	AVERAGE WEIGHT*			SIGHTS ^Y	RIB WIDTH
					585	685	885		
12	3"	30"	47 3/8"	COMP. A	8 lb. 7 oz.	8 lb. 9 oz.	8 lb. 14 oz.	CP/WFB	3/8" STP
12	3"	32"	49 3/8"	COMP. A	8 lb. 10 oz.	8 lb. 14 oz.	9 lb. 1 oz.	CP/WFB	3/8" STP

TRAP OVER/UNDER - MONTE CARLO STOCKS									
GAUGE	CHAMBER	BARREL LENGTH	OVERALL LENGTH	INTER CHOKES*	AVERAGE WEIGHT*			SIGHTS ^Y	RIB WIDTH
					585	685	885		
12	3"	30"	47 3/8"	COMP. A	8 lb. 7 oz.	8 lb. 12 oz.	9 lb. 0 oz.	CP/WFB	3/8" STP
12	3"	32"	49 3/8"	COMP. A	8 lb. 9 oz.	8 lb. 14 oz.	9 lb. 1 oz.	CP/WFB	3/8" STP

TRAP COMBO SET - STANDARD STOCK										
BARREL TYPE	GAUGE	CHAMBER	BARREL LENGTH	OVERALL LENGTH	INTER CHOKES*	AVERAGE WEIGHT*			INTER CHOKES*	RIB WIDTH
						585	685	885		
Over/Under	12	3"	30"	47 3/8"	COMP.	8 lb. 4 oz.	8 lb. 10 oz.	9 lb. 0 oz.	CP/WFB	3/8" STP
Single/Over	12	3"	34"	51 3/8"	COMP.	8 lb. 6 oz.	8 lb. 14 oz.	9 lb. 1 oz.	CP/WFB	3/8" STP
Over/Under	12	3"	32"	49 3/8"	COMP.	8 lb. 7 oz.	8 lb. 12 oz.	9 lb. 0 oz.	CP/WFB	3/8" STP
Single/Over	12	3"	34"	51 3/8"	COMP.	8 lb. 8 oz.	8 lb. 14 oz.	9 lb. 1 oz.	CP/WFB	3/8" STP
Over/Under	12	3"	30"	47 3/8"	COMP.	8 lb. 6 oz.	8 lb. 12 oz.	8 lb. 15 oz.	CP/WFB	3/8" STP
Single/Over	12	3"	32"	49 3/8"	COMP.	8 lb. 6 oz.	8 lb. 14 oz.	9 lb. 0 oz.	CP/WFB	3/8" STP

TRAP COMBO SET - MONTE CARLO STOCK										
BARREL TYPE	GAUGE	CHAMBER	BARREL LENGTH	OVERALL LENGTH	INTER CHOKES*	AVERAGE WEIGHT*			INTER CHOKES*	RIB WIDTH
						585	685	885		
Over/Under	12	3"	30"	47 3/8"	COMP.	8 lb. 4 oz.	8 lb. 13 oz.	9 lb. 0 oz.	CP/WFB	3/8" STP
Single/Over	12	3"	34"	51 3/8"	COMP.	8 lb. 6 oz.	8 lb. 14 oz.	9 lb. 1 oz.	CP/WFB	3/8" STP
Over/Under	12	3"	32"	49 3/8"	COMP.	8 lb. 7 oz.	8 lb. 14 oz.	9 lb. 0 oz.	CP/WFB	3/8" STP
Single/Over	12	3"	34"	51 3/8"	COMP.	8 lb. 9 oz.	8 lb. 15 oz.	9 lb. 1 oz.	CP/WFB	3/8" STP
Over/Under	12	3"	30"	47 3/8"	COMP.	8 lb. 6 oz.	8 lb. 12 oz.	8 lb. 15 oz.	CP/WFB	3/8" STP
Single/Over	12	3"	32"	49 3/8"	COMP.	8 lb. 6 oz.	8 lb. 14 oz.	9 lb. 0 oz.	CP/WFB	3/8" STP

*Weights may vary due to wood density. Specifications may vary.
 *INTER-CHOKE SYSTEMS
 COMP. - Competition series includes SK II/SC III, SK I/SC I and MOD/SC IV
 STND - Standard series includes Mod, Imp., Cyl., Skeet

STOCK DIMENSIONS
 Length of Pull - 14 1/4"
 Drop at Comb - 1 7/16"
 Drop at Heel - 1 7/8"
 ✓ CP/WFB - Center Post/White Front Bead
 ✓ CH/STP - Center Channelled, Semi Wide Step Up Rib
 SW - Semi Wide Step Up Rib



MODEL 585 SPORTING CLAY



MODEL 585 TRAP - MONTE CARLO

The SKB line of over-under trap guns has evolved over many years of effort to provide the serious trap shooter with an affordable shotgun that considers weight, balance, fit, feel and trigger pull. Trap combo's feature a set of over and under barrels and a single over barrel. These combinations are available in several barrel length configurations and all three grades, 585, 685, and 885; with your choice of stock, either standard trap or Monte Carlo trap.

*Weights may vary due to wood density. Specifications may vary.
 *INTER-CHOKE SYSTEM
 COMP. - Competition series includes Imp. Mod., Full, Trap Full
 COMP. A - Competition series includes Imp. Mod., Full, Trap Full
 ✓ CP/WFB - Center Post/White Front Bead
 ✓ STP - Step Up

STOCK DIMENSIONS
 Length of Pull - 14 1/4"
 Drop at Comb - 1 3/8"
 Drop at Heel - 1 3/8" (STND)
 Drop at Heel - 2" (Monte)

Sporting Clays is a challenge to every sportsman who has ever shot a course; where targets move in every conceivable direction. Mastering this sport requires more than concentration and instinct, it requires a shotgun with responsive fit, balance and a fast sighting plane.

SKB now offers 18 spectacular Sporting Clay Over & Under Shotguns, one of the largest family of sporting clays on the market today!

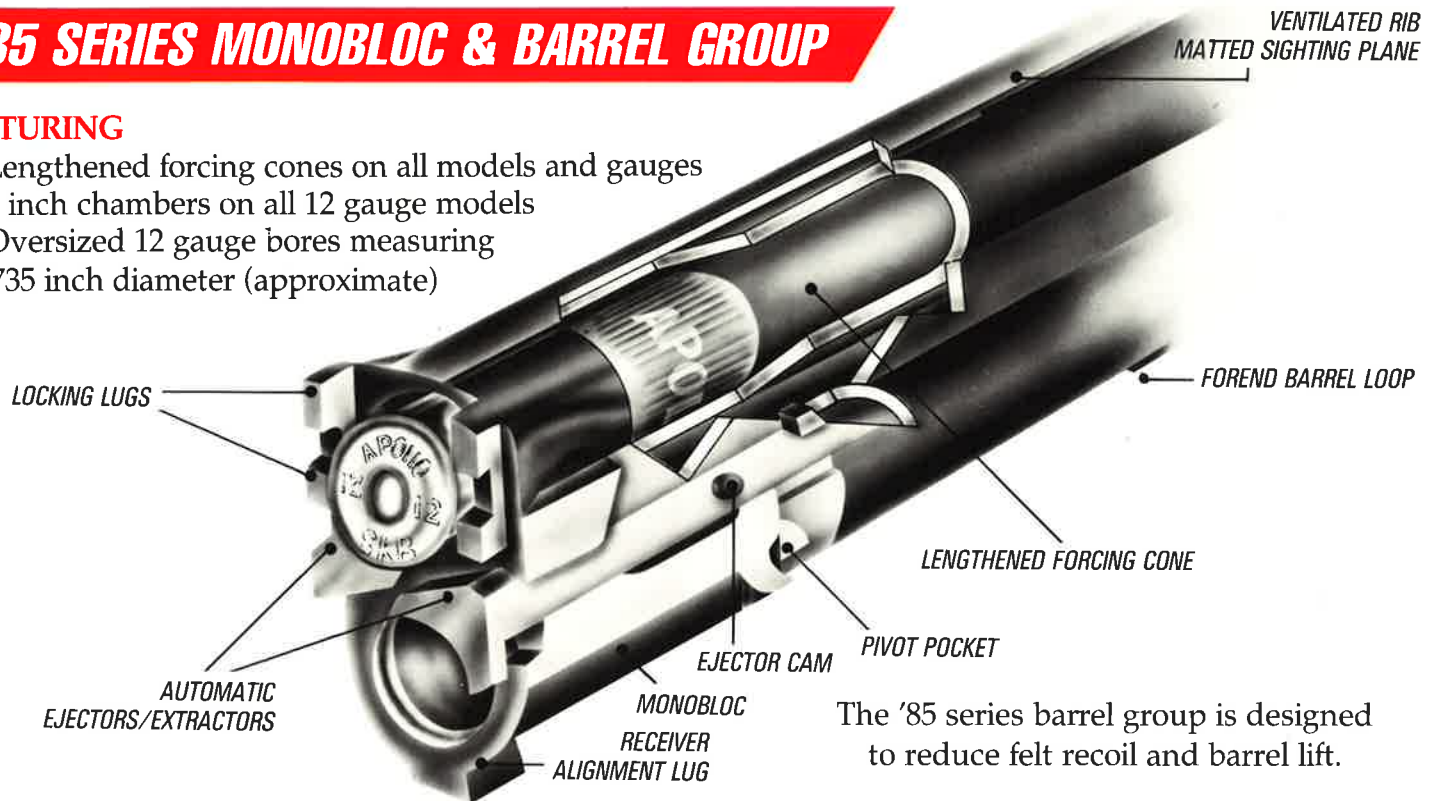
As with our entire line of SKB shotguns, the sporting clay models are available in all three grades; the 585, 685, and 885 with barrel lengths of 28, 30 and 32 inches. The SKB Sporting Clay Shotgun features a low profile receiver, a wide-stepped target style rib, a radiused recoil pad and a special sporting clay stock dimensioned for the competitive edge.

YOUR PERFORMANCE TUNED SKB

'85 SERIES MONOBLOC & BARREL GROUP

FEATURING

- Lengthened forcing cones on all models and gauges
- 3 inch chambers on all 12 gauge models
- Oversized 12 gauge bores measuring .735 inch diameter (approximate)



The '85 series barrel group is designed to reduce felt recoil and barrel lift.

SKB INTER-CHOKE SYSTEM

COMPETITION SERIES - 12 GA. ONLY

DESCRIPTION	RIM NOTCHES	CONSTRICTION	PATTERN WITH LEAD SHOT	PATTERN WITH STEEL SHOT
TRAP FULL	NONE	.035	TRAP FULL	**
XTRA FULL	1	.030	XTRA FULL	**
FULL	2	.025	FULL	**
IMP MOD	3	.020	IMP MOD	XTRA FULL
MOD/SC IV	4	.015	MOD/SC IV	FULL
SK II/SC III	5	.010	SK II/SC III	IMP MOD
IC/SC II	6	.005	IC/SK II	MOD
SK I/SC I	7	+ .005	SK I/SC I	IMP CYL

NOTE: Competition Series For SKB Models: 585, 685 and 885A series only.

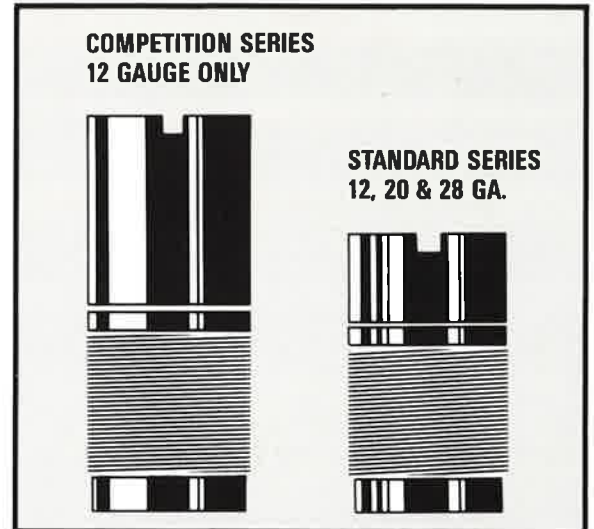
STANDARD SERIES - 12 GA., 20 GA. & 28 GA.

DESCRIPTION	RIM NOTCHES	CONSTRICTIONS			PATTERN WITH STEEL SHOT
		12 ga.	20 ga.	28 ga.	
EXTRA FULL*	NONE	.038	*	*	**
FULL	1	.032	.032	.025	**
IMP MOD	2	.023	.023	.018	FULL
MOD	3	.014	.014	.010	IMP MOD
IMP CYL	4	.005	.005	.004	MOD
SKEET	5	+ .004	+ .004	+ .004	IMP CYL

NOTE: Standard Series For SKB Models: 1300, 1900, 3000, 505, 606 and 885.

* Available in 12 gauge only

** Not recommended for use with steel shot



NOTE: The competition series and standard series inter-choke tubes are not interchangeable.

The SKB Interchoke System allows the sportsmen to "performance tune" their SKB's to any shooting situation!

SKB SHOTGUNS

P.O. BOX 37669 • OMAHA, NE 68137