

**SKB SHOTGUNS - SINCE 1855**



**New for  
1999**

12 GA. Target Models  
Professionally  
ported by

 **Magna-port**





SIDE BY SIDES

SKB

485 SERIES

385 SERIES

For those shooters who prefer the traditional fine double,

SKB offers two models to choose from: the 385 Series and the 485 Series.

New for 1999; SKB is introducing a 20 gauge and 28 gauge Sporting Clay side by side in the 385 Series. The new 385 Sporting Clay model features 28" barrels with a raised ventilated rib equipped with a middle bead and a white front sight. In addition to the new Sporting Clay models, the small gauge Field models will now be available with either 28" or 26" barrels. The SKB Side by Side shotguns are equipped with the inter-choke tube system which is suitable for steel shot.

SKB

is derived from the family name SAKABA. The company was formed in the Ibaraki province, Japan in 1855.

FIELD MODELS									
GAUGE	BARREL LENGTH	CHAMBER	OVERALL LENGTH	INTER CHOKE	SIGHTS <sup>1</sup>	RIB WIDTH	STOCK	AVERAGE WEIGHT*	
12	28"	3"	44 1/2"	STND-A	MFB	5/16"	PISTOL	385	485
12	28"	3"	44 1/2"	STND-A	MFB	5/16"	ENGLISH	7 lb. 3 oz.	7 lb. 1 oz.
12	26"	3"	42 1/2"	STND-A	MFB	5/16"	PISTOL	7 lb. 1 oz.	7 lb. 5 oz.
12	26"	3"	42 1/2"	STND-A	MFB	5/16"	ENGLISH	7 lb. 0 oz.	7 lb. 4 oz.
20	28"	3"	44 1/2"	STND-A	MFB	5/16"	PISTOL	6 lb. 11 oz.	6 lb. 15 oz.
20	28"	3"	44 1/2"	STND-A	MFB	5/16"	ENGLISH	6 lb. 11 oz.	6 lb. 15 oz.
20	26"	3"	42 1/2"	STND-B	MFB	5/16"	PISTOL	6 lb. 10 oz.	6 lb. 14 oz.
20	26"	3"	42 1/2"	STND-B	MFB	5/16"	ENGLISH	6 lb. 10 oz.	6 lb. 14 oz.
28	28"	2 3/4"	44 1/2"	STND-A	MFB	5/16"	PISTOL	7 lb. 0 oz.	7 lb. 4 oz.
28	28"	2 3/4"	44 1/2"	STND-A	MFB	5/16"	ENGLISH	7 lb. 0 oz.	7 lb. 4 oz.
28	26"	2 3/4"	42 1/2"	STND-B	MFB	5/16"	PISTOL	6 lb. 13 oz.	7 lb. 2 oz.
28	26"	2 3/4"	42 1/2"	STND-B	MFB	5/16"	ENGLISH	6 lb. 13 oz.	7 lb. 2 oz.

2 BARREL FIELD SETS									
GAUGE	BARREL LENGTH	CHAMBER	OVERALL LENGTH	INTER CHOKE	SIGHTS <sup>1</sup>	RIB WIDTH	STOCK	AVERAGE WEIGHT*	
20	28"	3"	44 1/2"	STND-A	MFB	5/16"	PISTOL	6 lb. 11 oz.	
28	28"	2 3/4"	44 1/2"	STND-A	MFB	5/16"	PISTOL	6 lb. 11 oz.	
20	28"	3"	44 1/2"	STND-A	MFB	5/16"	ENGLISH	6 lb. 11 oz.	
28	28"	2 3/4"	44 1/2"	STND-A	MFB	5/16"	ENGLISH	6 lb. 11 oz.	
20	26"	3"	42 1/2"	STND-B	MFB	5/16"	PISTOL	6 lb. 10 oz.	
28	26"	2 3/4"	42 1/2"	STND-B	MFB	5/16"	PISTOL	6 lb. 10 oz.	
20	26"	3"	42 1/2"	STND-B	MFB	5/16"	ENGLISH	6 lb. 10 oz.	
28	26"	2 3/4"	42 1/2"	STND-B	MFB	5/16"	ENGLISH	6 lb. 10 oz.	

<sup>1</sup>Weights may vary due to wood density. Specifications may vary.  
<sup>\*</sup> INTER-CHOKE SYSTEMS  
STND-A - Standard series includes Mod., Full, Imp. Cyl.  
STND-B - Standard series includes Imp. Cyl., Mod. Skeet  
<sup>1</sup> MFB - Metal Front Bead

STOCK DIMENSIONS  
Length of Pull - 14 1/8"  
Drop at Comb - 1 1/2"  
Drop at Heel - 2 3/4"

385 SPORTING CLAY MODELS									
GAUGE	BARREL LENGTH	CHAMBER	OVERALL LENGTH	INTER CHOKE	SIGHTS <sup>1</sup>	RIB WIDTH	STOCK	AVERAGE WEIGHT*	
12	28"	3"	44 1/2"	STND-B	CP/WFB	5/16"	PISTOL	7 lb. 6 oz.	
20	28"	3"	44 1/2"	STND-B	CP/WFB	5/16"	PISTOL	6 lb. 14 oz.	
28	28"	2 3/4"	42 1/2"	STND-B	CP/WFB	5/16"	PISTOL	6 lb. 14 oz.	

SPORTING CLAY SETS									
GAUGE	BARREL LENGTH	CHAMBER	OVERALL LENGTH	INTER CHOKE	SIGHTS <sup>1</sup>	RIB WIDTH	STOCK	AVERAGE WEIGHT*	
20	28"	3"	44 1/2"	STND-B	CP/WFB	5/16"	PISTOL	6 lb. 14 oz.	
28	28"	2 3/4"	44 1/2"	STND-B	CP/WFB	5/16"	PISTOL	6 lb. 14 oz.	

<sup>1</sup>Weights may vary due to wood density. Specifications may vary.  
<sup>\*</sup> INTER-CHOKE SYSTEMS  
STND-B - Standard series includes Imp. Cyl., Mod. Skeet  
<sup>1</sup> CP/WFB - Center Post, White Front Bead

STOCK DIMENSIONS  
Length of Pull - 14 1/4"  
Drop at Comb - 1 7/16"  
Drop at Heel - 1 7/8"



Raised Ventilatted Rib

385 SPORTING CLAY



NEW 20 ga. & 28 ga. Models

385 FIELD SETS - 20 & 28 GAUGE



26" or 28" Barrels  
Pistol Grip or English Stock

The SKB Side By Side Shotgun features a low profile box lock action with double locking lugs designed to provide years of dependable service. The silver nitrided receiver is embellished with finely engraved game scenes and scroll designs. Enhanced performance features of the SKB Side by Side include; a single selective trigger, automatic safety, selective automatic ejectors, inter-choke tubed barrels and lengthened forcing cones.

The semi-fancy American Black walnut stock is offered in either a traditional pistol grip or English straight grip with a semi-beavertail forend. The stock and forend are finished with hand cut 17 line fine checkering and protected with a high gloss lacquer for richness and lasting durability.

The side plated box lock action of the 485 Series features two beautifully engraved Upland game scenes. The 485 barrel group is fitted with a distinctive raised ventilated rib with a flat matte finish. The 385 Series features a traditional low profile box lock action and solid rib with a matte finish.

The 385 Series is available in several configurations: the Field model, the Two Barrel Field Set (20ga. and 28ga.), the Sporting Clay model, and the Sporting Clay Set.



785 SERIES



785 SPECIFICATIONS		
STOCK & FOREND	ACTION	BARREL GROUP
<ul style="list-style-type: none"><li>• Hand Selected Semi-Fancy American Walnut</li><li>• 17Line/Inch Cut Checkering</li><li>• Full Finger Groove Forend</li><li>• Fitted Grip Cap</li><li>• Fitted Butt Pad (12ga &amp; all small gauge Target Models)</li><li>• Fitted Butt Plate (small gauge Field Models)</li></ul>	<ul style="list-style-type: none"><li>• Single Selective Trigger</li><li>• Manual Safety</li><li>• Rolled Engraving Pattern</li><li>• Silver Nitride Finish</li><li>• Non-Reflective Finish Along Top of Receiver</li><li>• Jeweled Mono Bloc</li><li>• Inertia Triggers (12 &amp; 20ga)</li><li>• Mechanical Trigger (28 &amp; 410ga)</li><li>• Low Profile Receiver with Box Lock (Greener Style Cross Bolt)</li></ul>	<ul style="list-style-type: none"><li>• Selective Ejectors Chrome Plated</li><li>• Ventilated Top Rib</li><li>• Ventilated Side Ribs (12ga Only)</li><li>• Chrome Lined Barrels</li><li>• Back Bored 12ga Barrels</li><li>• Lengthened Forcing Cones</li><li>• Competition Series Choke Tube System on 12ga Models</li><li>• Standard Series Choke Tube System on 20ga and 28ga Models</li></ul>

585 SERIES



Features: Gold plated trigger, 2 gold plated game scenes and a hand finished schnabel forend.

585 SPECIFICATIONS		
STOCK & FOREND	ACTION	BARREL GROUP
<ul style="list-style-type: none"><li>• Select American Walnut</li><li>• 17Line/Inch Cut Checkering</li><li>• Fitted Grip Cap</li><li>• Fitted Butt Pad (12ga &amp; all small gauge Target Models)</li><li>• Fitted Butt Plate (small gauge Field Models)</li></ul>	<ul style="list-style-type: none"><li>• Single Selective Trigger</li><li>• Manual Safety</li><li>• Rolled Engraving Pattern</li><li>• Silver Nitride Finish</li><li>• Inertia Triggers (12 &amp; 20ga)</li><li>• Mechanical Trigger (28 &amp; 410ga)</li><li>• Low Profile Receiver with Box Lock (Greener Style Cross Bolt)</li></ul>	<ul style="list-style-type: none"><li>• Selective Ejectors</li><li>• Ventilated Top Rib</li><li>• Full Side Ribs</li><li>• Back Bored Barrels (12ga Only)</li><li>• Lengthened Forcing Cones</li><li>• Competition Series Choke Tube System on 12ga Models</li><li>• Standard Series Choke Tube System on 20ga and 28ga Models</li></ul>

505 SERIES



505 SPECIFICATIONS		
STOCK & FOREND	ACTION	BARREL GROUP
<ul style="list-style-type: none"><li>• Select American Walnut</li><li>• 17Line/Inch Cut Checkering</li><li>• Fitted Grip Cap</li><li>• Fitted Butt Pad (12ga)</li><li>• Fitted Butt Plate (20ga)</li></ul>	<ul style="list-style-type: none"><li>• Single Selective Trigger</li><li>• Manual Safety</li><li>• Rolled Engraving Pattern</li><li>• Deep Luster Blueing</li><li>• Inertia Triggers</li><li>• Low Profile Receiver with Box Lock (Greener Style Cross Bolt)</li></ul>	<ul style="list-style-type: none"><li>• Selective Ejectors</li><li>• Ventilated Top Rib</li><li>• Full Side Ribs</li><li>• Standard Diameter Bore</li><li>• Lengthened Forcing Cones</li><li>• Inter-Choke System on 12ga and 20ga Models</li></ul>



FIELD MODELS

785 SERIES

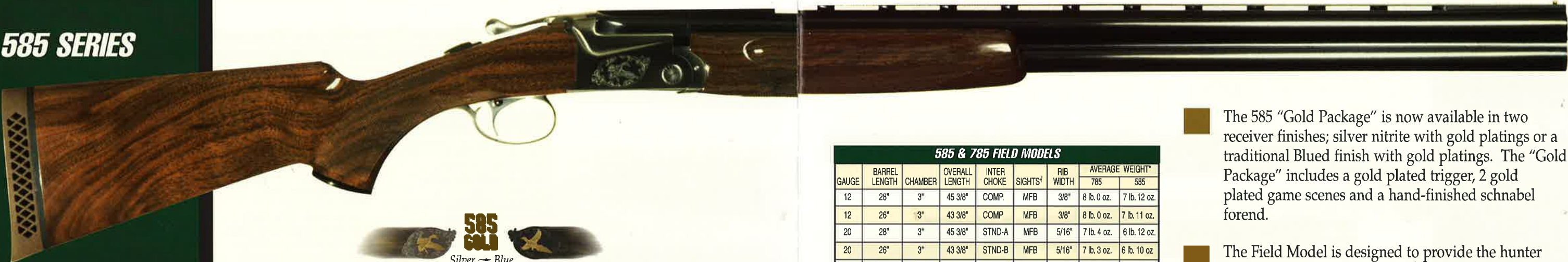


785 Series Features:

CHROME LINED BORES  
CHROME LINED CHAMBERS  
CHROME PLATED EJECTORS

The 785 & 585 series 12 gauge models feature an oversized .735 diameter bore, lengthened forcing cones, and the competition series inter-choke system. These performance features greatly enhance the overall effectiveness of the shotgun by reducing shot pellet deformation, reducing perceived recoil, and by producing more uniform pellet patterns.

585 SERIES



585 GOLD  
Silver ~ Blue  
Also Available

505 FIELD SERIES



Choice of receiver finish on 585 Gold Traditional Blue or Silver Nitrite.

585 & 785 FIELD MODELS								
GAUGE	BARREL LENGTH	CHAMBER	OVERALL LENGTH	INTER CHOKE	SIGHTS <sup>1</sup>	RIB WIDTH	AVERAGE WEIGHT*	
							785	585
12	28"	3"	45 3/8"	COMP.	MFB	3/8"	8 lb. 0 oz.	7 lb. 12 oz.
12	26"	3"	43 3/8"	COMP.	MFB	3/8"	8 lb. 0 oz.	7 lb. 11 oz.
20	28"	3"	45 3/8"	STND-A	MFB	5/16"	7 lb. 4 oz.	6 lb. 12 oz.
20	26"	3"	43 3/8"	STND-B	MFB	5/16"	7 lb. 3 oz.	6 lb. 10 oz.
28	28"	2 3/4"	45 3/8"	STND-A	MFB	5/16"	7 lb. 4 oz.	6 lb. 14 oz.
28	26"	2 3/4"	43 3/8"	STND-B	MFB	5/16"	7 lb. 3 oz.	6 lb. 13 oz.
410	28"	3"	45 3/8"	M / F	MFB	5/16"	7 lb. 4 oz.	7 lb. 0 oz.
410	26"	3"	43 3/8"	IC / M	MFB	5/16"	7 lb. 3 oz.	6 lb. 14 oz.

\*Weights may vary due to wood density. Specifications may vary.  
\* INTER-CHOKE SYSTEMS  
COMP. - Competition series includes Mod., Full, Imp. Cyl.  
STND-A - Standard series includes Mod., Full, Imp. Cyl.  
STND-B - Standard series includes Imp. Cyl., Mod. Skeet  
NOTE: 785's Are Equipped With Step-Up Style Ribs

STOCK DIMENSIONS  
Length of Pull - 14 1/8"  
Drop at Comb - 1 1/2"  
Drop at Heel - 2 3/16"  
MFB - Metal Front Bead

505 FIELD OVER AND UNDERS							
GAUGE	BARREL LENGTH	CHAMBER	OVERALL LENGTH	INTER CHOKE	SIGHTS <sup>1</sup>	RIB WIDTH	AVERAGE WEIGHT*
12	28"	3"	45 3/8"	STND-A	MFB	3/8"	7 lb. 12 oz.
12	26"	3"	43 3/8"	STND-B	MFB	3/8"	7 lb. 11 oz.
20	26"	3"	43 3/8"	STND-A	MFB	5/16"	6 lb. 10 oz.

\*Weights may vary due to wood density. Specifications may vary.  
\* INTER-CHOKE SYSTEMS  
STND-A - Standard series includes Mod., Full, Imp. Cyl.  
STND-B - Standard series includes Imp. Cyl., Mod. Skeet

STOCK DIMENSIONS  
Length of Pull - 14 1/8"  
Drop at Comb - 1 1/2"  
Drop at Heel - 2 3/16"  
MFB - Metal Front Bead

The 585 "Gold Package" is now available in two receiver finishes; silver nitrite with gold platings or a traditional Blued finish with gold platings. The "Gold Package" includes a gold plated trigger, 2 gold plated game scenes and a hand-finished schnabel forend.

The Field Model is designed to provide the hunter with a well balanced, fast shouldering shotgun. The guns are dimensioned for consistent point and swing control, and are available in 12, 20, 28, & 410 gauge. Our standard features include: a finely engraved low profile receiver, Greener cross-bolt, box lock action, manual safety conveniently located on the top tang, single selective trigger, and selective automatic ejectors. Each shotgun is fitted with a sculpted pistol grip stock & forend, finished to a high gloss for richness and lasting durability.

SKB'S 505 Field Over & Unders are designed with an emphasis toward *Quality and Affordability*. These models are an extraordinary value, equipped with standard features which include a finely engraved receiver with a deep blue finish, a single selective trigger, automatic selective ejectors, manual safety, a finely checkered American Walnut stock and forend and the standard series choke tube system.



MULTI-GAUGE FIELD SETS

SKB

Choose From

12 & 20  
GAUGE SETS

20 & 28  
GAUGE SETS

28 & 410  
GAUGE SETS

785 SERIES



(12 GA. & 20 GA. SET SHOWN)

585 SERIES



(12 GA. & 20 GA. SET SHOWN)



585 GOLD  
Silver — Blue  
Also Available

The 2 Barrel Field Set provides the hunter with a choice of gauges to use. This versatility allows one to assess the hunting conditions or the type of game being hunted then choose the most appropriate gauge. This is done without sacrificing the "fit & feel" of the shotgun. Most hunters agree that their favorite shotgun "just fits them well". The SKB Field Set gives you that same confidence but with the added advantage of choosing a smaller gauge.

585 & 785 2 BARREL FIELD SETS									
GAUGE	BARREL LENGTH	CHAMBER	OVERALL LENGTH	INTER CHOKE	SIGHTS <sup>1</sup>	RIB WIDTH	AVERAGE WEIGHT*		
12	28"	3"	45 3/8"	COMP.	MFB	3/8"	8 lb. 1 oz.	7 lb. 11 oz.	
20	26"	3"	43 3/8"	STND-B	MFB	3/8"	8 lb. 4 oz.	7 lb. 12 oz.	
20	28"	3"	45 3/8"	STND-A	MFB	5/16"	7 lb. 5 oz.	7 lb. 2 oz.	
28	28"	2 3/4"	45 3/8"	STND-A	MFB	5/16"	7 lb. 5 oz.	7 lb. 1 oz.	
20	26"	3"	43 3/8"	STND-B	MFB	5/16"	7 lb. 3 oz.	7 lb. 1 oz.	
28	26"	2 3/4"	43 3/8"	STND-B	MFB	5/16"	7 lb. 3 oz.	7 lb. 0 oz.	
28	28"	2 3/4"	45 3/8"	STND-A	MFB	5/16"	7 lb. 6 oz.	7 lb. 1 oz.	
410	26"	3"	43 3/8"	IC / M	MFB	5/16"	7 lb. 5 oz.	7 lb. 0 oz.	

\*Weights may vary due to wood density. Specifications may vary.  
\* INTER-CHOKE SYSTEMS  
COMP. - Competition series includes Mod., Full, Imp. Cyl.  
STND-A - Standard series includes Mod., Full, Imp. Cyl.  
STND-B - Standard series includes Imp. Cyl., Mod. Skeet  
NOTE: 785's Are Equipped With Step-Up Style Ribs  
STOCK DIMENSIONS  
Length of Pull - 14 1/8"  
Drop at Comb - 1 1/2"  
Drop at Heel - 2 3/16"  
MFB - Metal Front Bead

ADDITIONAL FIELD MODELS



585 UPLAND

The 585 Upland features an English style straight grip stock with wrap around checkering. A schnabel forend provides the shooter with a distinct, responsive feel. The Upland is available in three gauges: 12, 20, & 28 with 26" barrels.

585 UPLAND							
GAUGE	BARREL LENGTH	CHAMBER	OVERALL LENGTH	INTER CHOKE	SIGHTS <sup>1</sup>	RIB WIDTH	AVERAGE WEIGHT* 585
12	26"	3"	43 3/8"	COMP.	MFB	3/8"	7 lb. 10 oz.
20	26"	3"	43 3/8"	STND-B	MFB	3/8"	6 lb. 10 oz.
28	26"	2 3/4"	43 3/8"	STND-A	MFB	5/16"	6 lb. 12 oz.

\*Weights may vary due to wood density. Specifications may vary.  
\* INTER-CHOKE SYSTEMS  
COMP. - Competition series includes Full, Mod., Imp. Cyl.  
STND-B - Standard series includes Imp. Cyl., Mod. Skeet  
STOCK DIMENSIONS  
Length of Pull - 14 1/8"  
Drop at Comb - 1 1/2"  
Drop at Heel - 2 1/2"  
MFB - Metal Front Bead



The Schnabel Forend is standard on the Upland Models, the 505 Sporting Clay Models, and the 585 "Gold Package."



585 YOUTH & LADIES

The new "Youth and Ladies" model 585 Field takes into consideration the shorter arm reach of these individuals by featuring a shorter 13 1/2 inch length of pull. This new stock dimension gives these shooters a natural quick pointing fit, which is well balanced for good swing control. The 12 gauge models incorporate all the '85 Series standard features: oversize bores, lengthened forcing cones and competition series choke tubes.

585 YOUTH & LADIES							
GAUGE	BARREL LENGTH	CHAMBER	OVERALL LENGTH	INTER CHOKE	SIGHTS <sup>1</sup>	RIB WIDTH	AVERAGE WEIGHT*
12	28"	3"	44 1/2"	COMP.	MFB	3/8"	7 lb. 11 oz.
12	26"	3"	42 1/2"	COMP.	MFB	3/8"	7 lb. 9 oz.
20	26"	3"	42 1/2"	STND-B	MFB	5/16"	6 lb. 7 oz.

\*Weights may vary due to wood density. Specifications may vary.  
\* INTER-CHOKE SYSTEMS  
COMP. - Competition series includes Full, Mod., Imp. Cyl.  
STND-B - Standard series includes Imp. Cyl., Mod. Skeet  
STOCK DIMENSIONS  
Length of Pull - 13 1/2"  
Drop at Comb - 1 1/2"  
Drop at Heel - 2 1/4"  
MFB - Metal Front Bead

585 "GOLD" SERIES



The 585 GOLD SERIES

is available in a choice of two beautiful finishes. Each having a gold pheasant and duck, a gold plated trigger and a schnabel forend.



# SPORTING CLAYS & SPORTING CLAY SETS

## 785 SERIES



The distinguished performance features of the 785 Series include: oversized hard chrome lined bores, chambers and hard chromed ejectors, a redesigned ventilated top rib, a non-reflective finish on the sighting plane, lengthened forcing cones, and competition\* series inter-choke system. \*12 gauge only

## 585 SERIES



**585 GOLD**  
Silver — Blue  
Also Available

## 505 SERIES



785 & 585 SPORTING CLAY MODELS								
GAUGE	BARREL LENGTH	CHAMBER	OVERALL LENGTH	INTER CHOKE	SIGHTS¹	RIB WIDTH	AVERAGE WEIGHT*	
							785	585
12	32"	3"	49 3/8"	COMP.	CP/WFB	15/32" CH/STP	8 lb. 14 oz.	8 lb. 7 oz.
12	30"	3"	47 3/8"	COMP.	CP/WFB	15/32" CH/STP	8 lb. 12 oz.	8 lb. 5 oz.
12	28"	3"	45 3/8"	COMP.	CP/WFB	15/32" CH/STP	8 lb. 8 oz.	8 lb. 1 oz.
20	28"	3"	45 3/8"	STND-B	CP/WFB	15/32" CH/STP	7 lb. 6 oz.	6 lb. 14 oz.
28	28"	2 3/4"	45 3/8"	STND-B	CP/WFB	5/16" SW	7 lb. 4 oz.	6 lb. 14 oz.

505 SPORTING CLAYS						
GAUGE	BARREL LENGTH	CHAMBER	OVERALL LENGTH	INTER CHOKE	SIGHTS <sup>1</sup>	AVERAGE WEIGHT* 505
12	30"	3"	47 3/8"	STND-B	CP/WFB	8 lb. 5 oz.
12	28"	3"	45 3/8"	STND-B	CP/WFB	8 lb. 1 oz.

2 BARREL SPORTING CLAY SET								
GAUGE	BARREL LENGTH	CHAMBER	OVERALL LENGTH	INTER CHOKE	SIGHTS <sup>1</sup>	AVERAGE WEIGHT*		
						785	585	
12	30"	3"	47 3/8"	COMP.	CP/WFB	1532 Q15P	8 lb. 14 oz.	8 lb. 3 oz.
12	28"	3"	45 3/8"	STND-B	CP/WFB	1532 Q15P	8 lb. 10 oz.	8 lb. 5 oz.

\*Weights may vary due to wood density. Specifications may vary.  
\* INTER-CHOKE SYSTEMS  
COMP. - Competition series includes SKI/USCII, SKI/SCI AND MOD/SCIV  
STND-B - Standard series includes Mod., Imp. Cyl., Skeet  
STOCK DIMENSIONS  
Length of Pull - 14 1/4"  
Drop at Comb - 1 7/16"  
Drop at Heel - 1 7/8"  
↓ CP/WFB - Center Post White Front Bead  
↓ CH/STP - Center Channelled Semi Wide Step Up Rib  
SW - Semi Wide Step Up Rib

## TWO BARREL SETS AVAILABLE

### 785 SERIES & 585 SERIES



785 SERIES (SHOWN)

12ga/30" & 20ga/28"



**585 GOLD**  
Silver — Blue  
Also Available

Sporting Clays is a challenge to every sportsman who has ever shot a course; where targets move in every conceivable direction. Mastering this sport requires more than concentration and instinct. It requires a shotgun with responsive fit, balance and a fast sighting plane.

The Sporting Clay models are available in four grades; the 785, 585, 585G "Gold Package" and 505 with barrel lengths of either 28, 30 or 32 inches.

The 505 Sporting Clays model is available in 12 gauge with barrel lengths of either 30" or 28". The 505 features a schnabel forend and the standard series choke tube system.

The SKB Sporting Clay Shotgun features a low profile receiver, a stepped target style rib, a radiused recoil pad and a special sporting clay stock dimensioned for the competitive edge.

Practice. Practice. Practice...are the requirements of being a successful Sporting Clays shooter and field hunter alike. The SKB Sporting Clays Over & Under gives the sportsman the advantage of having a shotgun equipped with 3" chambers. This allows the shooter to practice hunting style shots on the sporting clays course with 2 3/4" target loads developing a comfortable and instinctive style of shooting. These skills are easily taken to the field with the same shotgun using heavier 3" field loads. That's the beauty of the 3" chambered SKB Sporting Clay Over & Under.



### SEMI-WIDE RIB

"SEMI-WIDE" CHANNELED rib features a 15/32" (12mm) wide step up target style rib with center channel and matte finished outer edges, equipped with a nickel center bead and a white front bead providing a guide for quick target acquisition along a broad sighting surface.



**PIGEON PORTING**  
NOW AVAILABLE  
12 GA. TARGET MODELS



**Sporting Clay, Trap & Skeet**



TRAP & TRAP COMBO'S

785 SERIES



585 SERIES



TRAP MODELS									
GAUGE	BARREL LENGTH	STOCK	OVERALL LENGTH	INTER CHOKE	SIGHTS	785 RIB WIDTH	585 RIB WIDTH	AVERAGE WEIGHT*	
12	30"	STND	47 3/8"	COMP-A	CP/WFB	15/32" CH/STP	3/8" STP	8 lb. 15 oz.	8 lb. 7 oz.
12	30"	MONTE	47 3/8"	COMP-A	CP/WFB	15/32" CH/STP	3/8" STP	9 lb. 0 oz.	8 lb. 7 oz.
12	32"	STND	49 3/8"	COMP-A	CP/WFB	15/32" CH/STP	3/8" STP	9 lb. 1 oz.	8 lb. 10 oz.
12	32"	MONTE	49 3/8"	COMP-A	CP/WFB	15/32" CH/STP	3/8" STP	9 lb. 1 oz.	8 lb. 10 oz.

\*Weights may vary due to wood density. Specifications may vary.  
\* INTER-CHOKE SYSTEMS  
COMP - Competition series includes 2 Imp. Mod., Full, Trap Full  
COMP - A - Competition series includes Imp. Mod., Full, Trap Full  
CP/WFB - Center Post White Front Bead  
STP - Step Up Rib  
CH/STP - Center Channelled Semi Wide Step Up Rib

STOCK DIMENSIONS  
Length of Pull - 14 1/4"  
Drop at Comb - 1 3/8"  
Drop at Heel - 1 3/8" (STND)  
Drop at Heel - 2" (MONTE)

The SKB line of Over & Under Trap Guns has evolved over many years of effort to provide the serious trap shooter with an affordable shotgun that considers weight, balance, fit, feel and trigger pull. Trap Combo's feature a set of over & under barrels and a single over barrel that utilize an interchangeable forend. These combinations are available in both the 585 and 785 grade, with a choice of three barrel length configurations and a choice of either a Standard trap stock or a Monte Carlo trap stock.

The 785 Series Trap Models are factory performance tuned with chrome plated back bored barrels, chrome plated chambers, lengthened forcing cones, a jeweled monobloc and chrome plated ejectors. The sighting plane starts with a non-reflective finish along the top of the receiver and transitions into a 12mm wide center channelled, step up target style ventilated rib equipped with a nickel center post and a white bead front sight.

The 585 Series Trap Models also feature the factory performance tuning which includes oversized bore diameters and lengthened forcing cones to reduce recoil and deformation of shot pellets. The sighting plane on the 585 is a 9.5mm wide step up target style ventilated rib equipped with nickel center post and a white front bead. Both the 785 and 585 are equipped with the competition series choke tubes.

Performance Tuned: **OVERSIZED DIAMETER BORES**  
**LENGTHENED FORCING CONES**  
**COMPETITION SERIES CHOKE TUBES**

785 SERIES & 585 SERIES COMBO SETS AVAILABLE  
785 COMBO



785 SERIES (SHOWN)

MONTE CARLO STOCK (SHOWN)

CHAMBER, EJECTORS AND BORES ARE CHROME PLATED ON ALL 785 MODELS

Choice of Either  
**STANDARD STOCK OR MONTE CARLO STOCK**



TRAP COMBO'S - STANDARD STOCK									
GAUGE	BARREL LENGTH	STOCK	OVERALL LENGTH	INTER CHOKE	SIGHTS	785 RIB WIDTH	585 RIB WIDTH	AVERAGE WEIGHT*	
12	O/U-30"	STND	47 3/8"	COMP.	CP/WFB	15/32" CH/STP	3/8" STP	8 lb. 15 oz.	8 lb. 6 oz.
12	S/O-32"	STND	49 3/8"	COMP.	CP/WFB	15/32" CH/STP	3/8" STP	9 lb. 0 oz.	8 lb. 6 oz.
12	O/U-30"	STND	47 3/8"	COMP.	CP/WFB	15/32" CH/STP	3/8" STP	9 lb. 0 oz.	8 lb. 4 oz.
12	S/O-34"	STND	51 3/8"	COMP.	CP/WFB	15/32" CH/STP	3/8" STP	9 lb. 1 oz.	8 lb. 6 oz.
12	O/U-32"	STND	49 3/8"	COMP.	CP/WFB	15/32" CH/STP	3/8" STP	9 lb. 0 oz.	8 lb. 7 oz.
12	S/O-34"	STND	51 3/8"	COMP.	CP/WFB	15/32" CH/STP	3/8" STP	9 lb. 1 oz.	8 lb. 8 oz.

TRAP COMBO'S - MONTE CARLO STOCK									
GAUGE	BARREL LENGTH	STOCK	OVERALL LENGTH	INTER CHOKE	SIGHTS	785 RIB WIDTH	585 RIB WIDTH	AVERAGE WEIGHT*	
12	O/U-30"	MONTE	47 3/8"	COMP.	CP/WFB	15/32" CH/STP	3/8" STP	8 lb. 15 oz.	8 lb. 6 oz.
12	S/O-32"	MONTE	49 3/8"	COMP.	CP/WFB	15/32" CH/STP	3/8" STP	9 lb. 0 oz.	8 lb. 6 oz.
12	O/U-30"	MONTE	47 3/8"	COMP.	CP/WFB	15/32" CH/STP	3/8" STP	8 lb. 15 oz.	8 lb. 4 oz.
12	S/O-34"	MONTE	51 3/8"	COMP.	CP/WFB	15/32" CH/STP	3/8" STP	9 lb. 1 oz.	8 lb. 6 oz.
12	O/U-32"	MONTE	49 3/8"	COMP.	CP/WFB	15/32" CH/STP	3/8" STP	9 lb. 0 oz.	8 lb. 7 oz.
12	S/O-34"	MONTE	51 3/8"	COMP.	CP/WFB	15/32" CH/STP	3/8" STP	9 lb. 1 oz.	8 lb. 9 oz.

\*Weights may vary due to wood density. Specifications may vary.  
\* INTER-CHOKE SYSTEMS  
COMP - Competition series includes 2 Imp. Mod., Full, Trap Full  
COMP - A - Competition series includes Imp. Mod., Full, Trap Full  
CP/WFB - Center Post White Front Bead  
STP - Step Up Rib  
CH/STP - Center Channelled Semi Wide Step Up Rib

STOCK DIMENSIONS  
Length of Pull - 14 1/4"  
Drop at Comb - 1 3/8"  
Drop at Heel - 1 3/8" (STND)  
Drop at Heel - 2" (MONTE)



SHEET & 3 BBL SETS

785 SERIES

585 SERIES



Performance Tuned:

OVERSIZED DIAMETER BORES  
LENGTHENED FORCING CONES  
COMPETITION SERIES CHOKE TUBES

The new 785 series inherits its distinctive styling, engraving and finish from SKB's "MJ-5" premium grade competition over & under. The "MJ-5" was designed and handmade specifically for Mr. Miura, the president of the NEW SKB ARMS COMPANY, a distinguished shooter in his own right. This beautiful design incorporates the performance features required by a professional target shooter and the artistry of handcrafted quality found only in the premium grade shotguns.



PIGEON PORTING

Now Available on  
12 ga. SKEET MODELS

SKEET MODELS								
GAUGE	BARREL LENGTH	CHAMBER	OVERALL LENGTH	INTER CHOKE	SIGHTS <sup>1</sup>	RIB WIDTH	AVERAGE WEIGHT*	
12	30"	3"	47 1/4"	COMP.	CP/WFB	3/8"	8 lb. 9 oz.	8 lb. 1 oz.
12	28"	3"	45 1/4"	COMP.	CP/WFB	3/8"	8 lb. 6 oz.	7 lb. 12 oz.
20	28"	3"	45 1/4"	STND.	CP/WFB	5/16"	7 lb. 2 oz.	6 lb. 15 oz.
28	28"	2 3/4"	45 1/4"	STND.	CP/WFB	5/16"	7 lb. 5 oz.	6 lb. 15 oz.
410	28"	3"	45 1/4"	SK/SK	CP/WFB	5/16"	7 lb. 5 oz.	7 lb. 0 oz.

3 BARREL SKEET SETS								
GAUGE	BARREL LENGTH	CHAMBER	OVERALL LENGTH	INTER CHOKE	SIGHTS <sup>1</sup>	RIB WIDTH	AVERAGE WEIGHT*	
20	28"	3"	45 1/4"	STND.	CP/WFB	5/16"	7 lb. 2 oz.	6 lb. 15 oz.
28	28"	2 3/4"	45 1/4"	STND.	CP/WFB	5/16"	7 lb. 5 oz.	7 lb. 0 oz.
410	28"	3"	45 1/4"	SK/SK	CP/WFB	5/16"	7 lb. 5 oz.	7 lb. 0 oz.

\*Weights may vary due to wood density. Specifications may vary.  
\*INTER-CHOKE SYSTEMS  
COMP. - Competition series includes 2-SK/SCI, 1-Mod/SCIV  
STND. - Standard series includes Skeet, Skeet and Imp. Cyl.

NOTE: 785's Are Equipped With Step-Up Style Ribs

STOCK DIMENSIONS  
Length of Pull - 14 1/8"  
Drop at Comb - 1 1/2"  
Drop at Heel - 2 3/16"

<sup>1</sup>CP/WFB-Center Post/White Front Bead

The SKB Skeet Over & Unders have been favorites on the range for many years and are available in both the 585 and 785 series. Our competition guns give the shooter the confidence and a solid sense of balance when . . . "breakin' clays is all that matters".

Our standard features include low profile receiver with a box-lock action, manual safety, single selective trigger, automatic ejectors, a matte sighting plane equipped with a nickel center post and white front bead. All Skeet style buttstocks, regardless of gauge, are fitted with a radius butt pad for a fast sure mount. The 12 gauge models are performance tuned which includes oversized diameter bores (.735 approx.), lengthened forcing cones and the competition series choke tube system.

CHAMBERS, EJECTORS AND BORES ARE CHROME PLATED ON ALL 785 MODELS!

785 & 585 SERIES THREE BARREL SETS



Consistency in weight, balance and feel are features of the SKB Skeet 3-Barrel Set. The set is available in 20, 28 & 410 gauge in both the 585 and 785 series. Each barrel set is furnished with its' own forend, and all fit precisely to the same action. An airline approved fitted aluminum case is included to protect your investment.



# SKB EXTENDED CHOKE SYSTEM

## "KNURLED" CHOKES 17-4 STAINLESS STEEL

### COMPETITION SERIES - 12 GA. ONLY

MANUFACTURERS ID#	RIM NOTCHES	CONSTRUCTION	PATTERN WITH LEAD SHOT	PATTERN WITH STEEL SHOT
KNURLED				
SCST12TF	NONE	.035	TRAP FULL	**
SCST12XF	1	.030	XTRA FULL	**
SCST12F	2	.025	FULL	**
SCST12IM	3	.020	IMP MOD	XTRA FULL
SCST12M	4	.015	MOD/SC IV	FULL
SCST12SKII	5	.010	SK II/SC III	IMP MOD
SCST12IC	6	.005	IC/SC II	MOD
SCST12SKI	7	+ .005	SK I/SC I	IMP CYL

NOTE: Competition Series For SKB Models: 585, 685, 785 and 885 A series only.

The new stainless extended tubes are designed for the 12 gauge "Backbored Barrels". Backbored Barrels and a longer choke taper produce more uniform pellet pattern densities. The "knurled" choke tube allows the shooter a *quick* and *effective* means to adjust the pellet pattern for the target being presented.



12 GAUGE KNURLED  
COMPETITION SERIES

# SKB INTER-CHOKE SYSTEM

### COMPETITION SERIES - 12 GA. ONLY

MANUFACTURERS ID#	RIM NOTCHES	CONSTRUCTION	PATTERN WITH LEAD SHOT	PATTERN WITH STEEL SHOT
CST12TF	NONE	.035	TRAP FULL	**
CST12XF	1	.030	XTRA FULL	**
CST12F	2	.025	FULL	**
CST12IM	3	.020	IMP MOD	XTRA FULL
CST12M	4	.015	MOD/SC IV	FULL
CST12SKII	5	.010	SK II/SC III	IMP MOD
CST12IC	6	.005	IC/SC II	MOD
CST12SKI	7	+ .005	SK I/SC I	IMP CYL

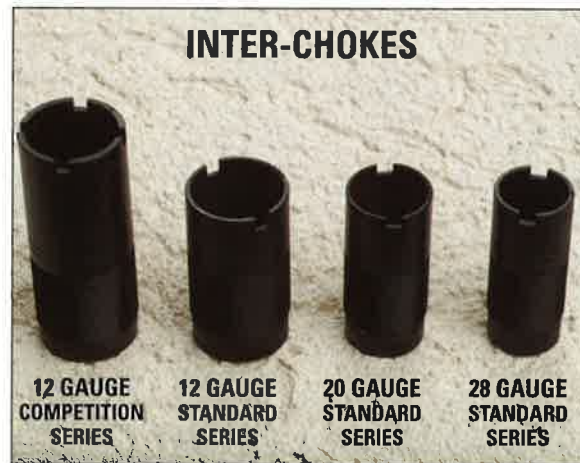
NOTE: Competition Series For SKB Models: 585, 685, 785 and 885 A series only.

### STANDARD SERIES - 12 GA., 20 GA. & 28 GA.

DESCRIPTION	RIM NOTCHES	CONSTRUCTION			PATTERN WITH STEEL SHOT
		12 ga.	20 ga.	28 ga.	
EXTRA FULL*	NONE	.038	*	*	**
FULL	1	.032	.032	.025	**
IMP MOD	2	.023	.023	.018	FULL
MOD	3	.014	.014	.010	IMP MOD
IMP CYL	4	.005	.005	.004	MOD
SKEET	5	+ .004	+ .004	+ .004	IMP CYL

NOTE: Standard Series For SKB Models: 1300, 1900, 505, 605, 385, 485 and 885. All 20 gauge & 28 gauge models utilize Standard Series choke tubes.

\* Available in 12 gauge only  
\*\* Not recommended for use with steel shot



NOTE: The competition series and standard series inter-choke tubes are not interchangeable.

## SKB SHOTGUNS

4325 So. 120<sup>th</sup> St. • Omaha, NE 68137  
1-800-752-2767