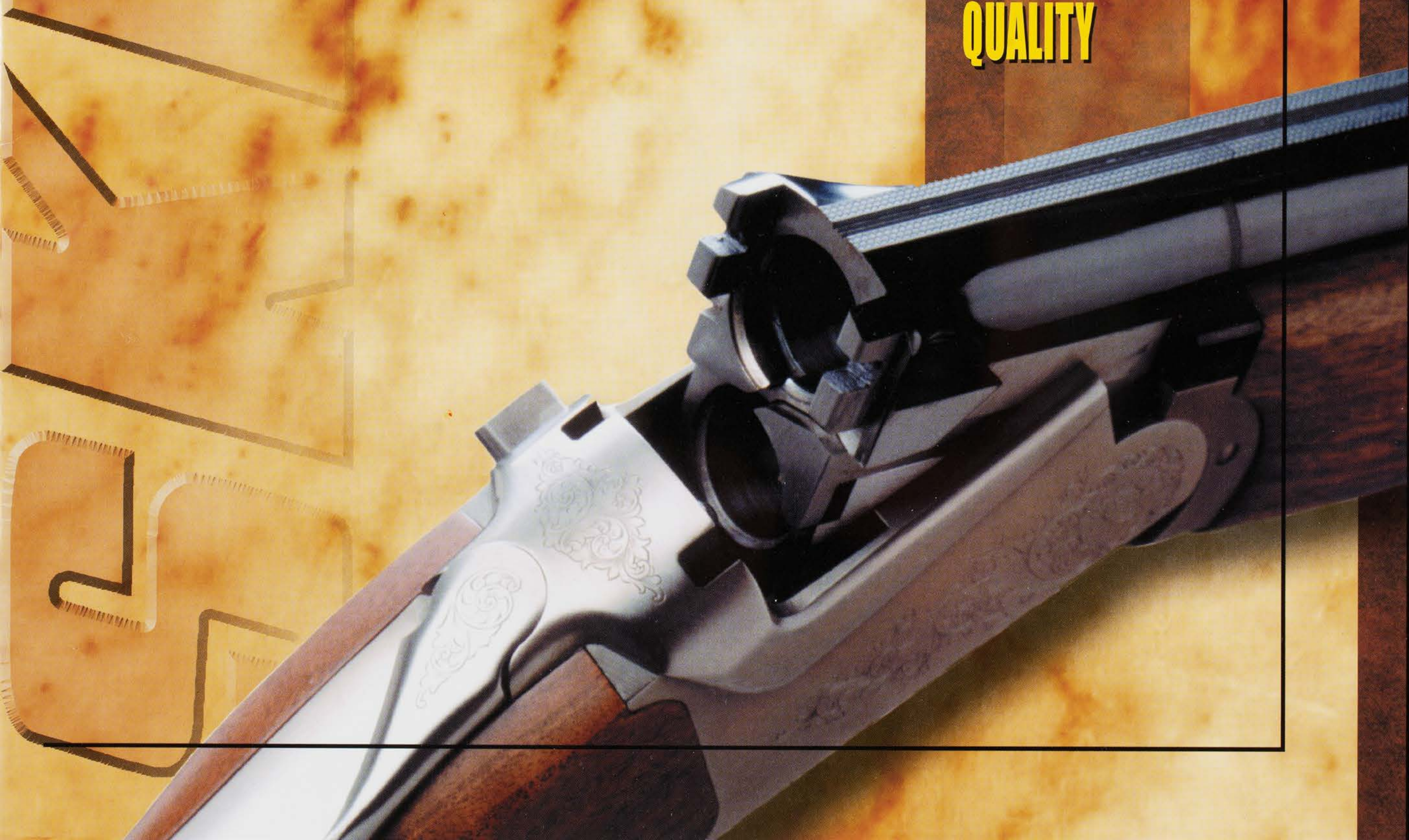


SKB SHOTGUNS

**THE
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CHOICE OF
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The Winning Combination.....	2 & 3
Trigger Group, Receiver, Monobloc.....	4 & 5
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Brochure Design
SAV ILLUSTRATIONS, INC.

Creative Director
Scott Valasek

www.savillustrations.com

SKB SHOTGUNS SINCE 1855

A new line of shooting accessories called "SKB Gear" will soon be available from your local SKB dealer. The line includes soft sided gun cases, range bags, shooting vests, shell bags, hull bags and other cool stuff. Take a look at these exciting new products on pages 18 & 19.

The entire line was designed to provide the shooting enthusiast with accessories that have enhanced functional features with a very distinctive look. Durable materials, quality craftsmanship at affordable prices ... the SKB promise.



The 85TSS features a low profile box lock action fitted with a "competition barrel group", a "tournament stock and forend", and a "refined trigger group". These components are the fundamental elements which give the 85TSS its responsive handling, well balanced fit, fast sighting plane, crisp trigger, soft feel, and hard hitting attributes.

The development and design of the 85TSS series is in part, attributable to the comments and ideas received from a network of competitive shooters and customers throughout the United States and other countries. Their suggestions provided the basis for design changes, technical refinements, and the inclusion of the specialized equipment developed by leading aftermarket manufacturers. Special recognition goes to those industry professionals who provided technical assistance in the development of the new 85TSS series; Fred Wenig of **Wenig Custom Gun Stocks**, Mike Jordan former **Winchester Pro-Staff** shooter, Cliff Moller of **Briley Manufacturing**, Kent Heitz of **HI-VIZ Sight Systems**, Gary Phipps of **GRACO Corporation**, Rick Ranzinger of **Pachmayr**, and Ken Kelly of **Mag-Na-Port International**.

The 85TSS series is offered in a full line of Sporting, Skeet, and Trap models. With 76 different configurations to choose from, the 85TSS series is unquestionably one of the largest selections of target over & under shotguns offered by any manufacturer today.

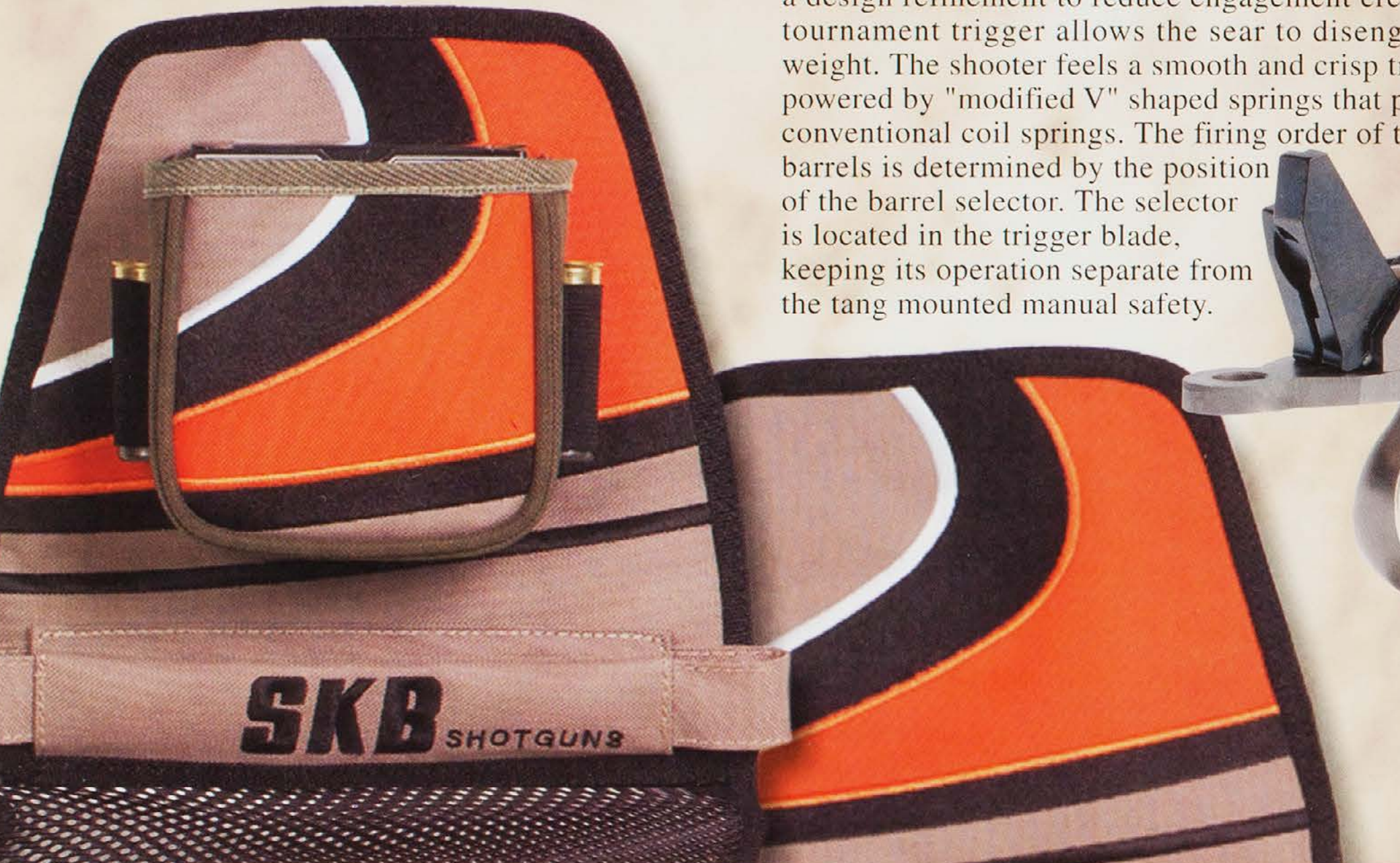
SKB SHELL BOX HOLDER

(See GEAR on page 18 & 19)



85TSS

MESH HULL BAG AND MESH HULL BAG WITH SINGLE SHELL BOX HOLDER (See GEAR on pages 18 & 19)



The **non-detachable trigger system** of the 85TSS has been improved with a design refinement to reduce engagement creep and over-travel. This new tournament trigger allows the sear to disengage and drop with less pull weight. The shooter feels a smooth and crisp trigger pull. The hammers are powered by "modified V" shaped springs that provide faster lock times than conventional coil springs. The firing order of the barrels is determined by the position of the barrel selector. The selector is located in the trigger blade, keeping its operation separate from the tang mounted manual safety.



**INTERNAL VIEW-
NON REMOVABLE TRIGGER**

TRIGGER GROUP

85TSS SPECIFICATIONS

ACTION	BARREL GROUP	STOCK & FOREND
<ul style="list-style-type: none">● Low Profile, Box Lock Receiver● Modified Greener Style Locking Bolt● Inertia Trigger (12 & 20ga)● Mechanical Trigger (28 & 410ga)● "V" Shaped Main Springs● Single Selective Trigger● Manual Safety● Rolled Engraving Pattern● Silver Nitride Finish	<ul style="list-style-type: none">● 3" Chambers (except 28ga)● Chrome Lined Barrels and Chambers● Backbored 12ga Barrels● Lengthened Forcing Cones● Competition Series Choke Tube System on 12ga Models● Standard Series Choke Tube System on 20ga, 28ga and 410ga Models● Automatic Ejectors● Ventilated Top Rib● Ventilated Side Ribs● Hi-Viz Competition Sights● Nickel Center Post● Optional Pigeon Porting	<ul style="list-style-type: none">● Selected American Walnut● 17 Lines/Inch Cut Checkering● Matte Polyurethane Finish● Pachmayr Recoil Pad● SC100 (Sporting/Skeet)● Classic Trap (Trap Models)● Schnabel Forend (Sporting Clay Models)● Full Finger Groove Forend (Trap and Skeet Models)● Optional Adjustable Comb Stocks● Optional High Grade Walnut on Select Models

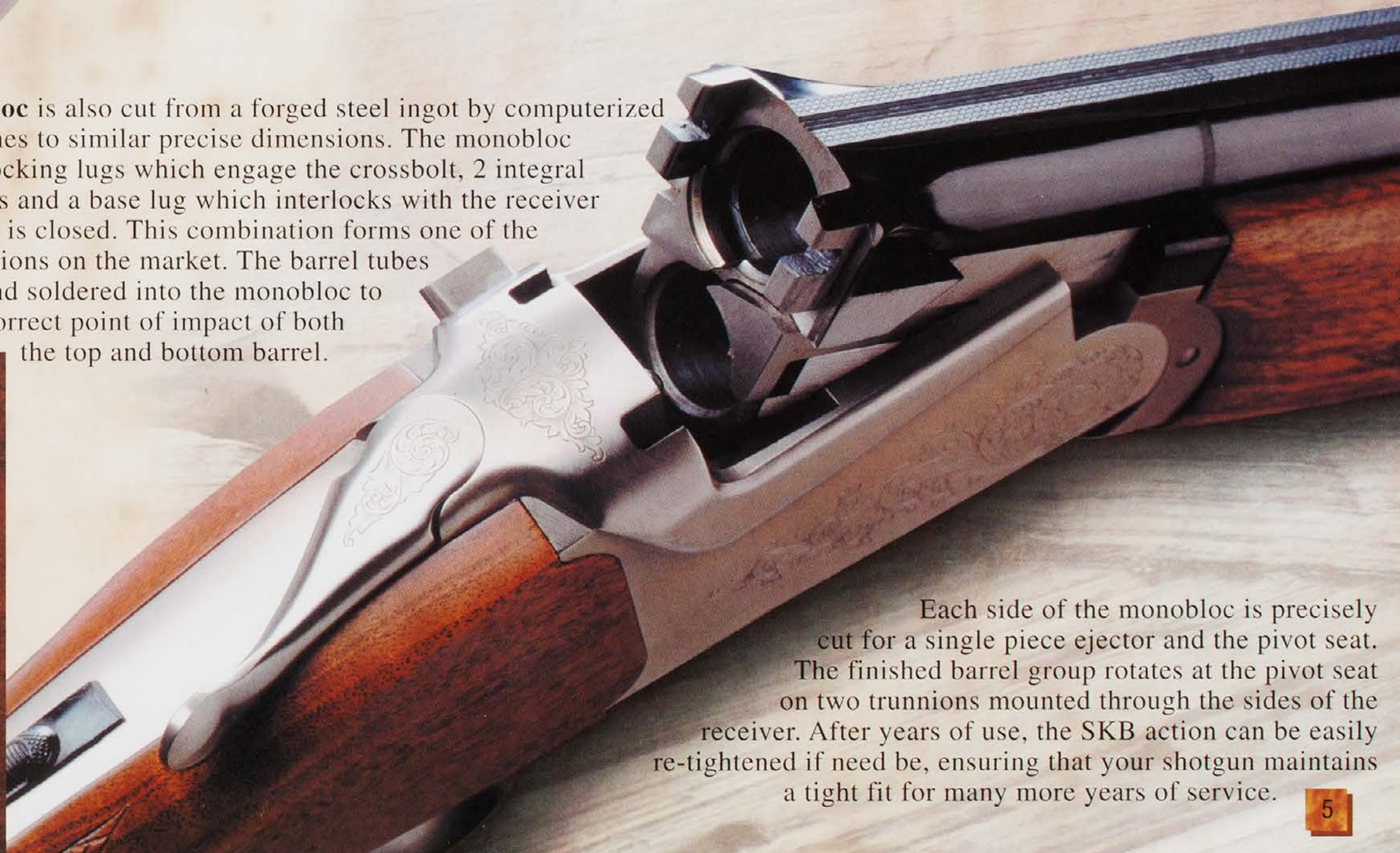
RECEIVER

The **85TSS receiver** is produced in two sizes; a standard frame for 12 gauge models, and a smaller frame for all 20, 28, and 410 gauge models. The receiver is cut from a forged steel ingot by computerized CNC machines to precise dimensions measured in thousandths of an inch. The final result is a low profile box lock receiver utilizing a modified "Greener" style crossbolt locking mechanism inletted at the top of the receiver. The strength of this design ensures that your SKB is capable of providing a lifetime of shooting enjoyment. The receiver is hand polished and enhanced with a rolled arabesque scroll engraving pattern. It is then protected by a silver nitride finish applied in super heated conditions that provides a corrosion resistant surface.



The **monobloc** is also cut from a forged steel ingot by computerized CNC machines to similar precise dimensions. The monobloc contains 2 locking lugs which engage the crossbolt, 2 integral shoulder lugs and a base lug which interlocks with the receiver as the action is closed. This combination forms one of the strongest actions on the market. The barrel tubes are seated and soldered into the monobloc to ensure the correct point of impact of both the top and bottom barrel.

MONOBLOC



Each side of the monobloc is precisely cut for a single piece ejector and the pivot seat. The finished barrel group rotates at the pivot seat on two trunnions mounted through the sides of the receiver. After years of use, the SKB action can be easily re-tightened if need be, ensuring that your shotgun maintains a tight fit for many more years of service.



LITEPIPE TECHNOLOGY



The 85TSS barrel group has been fitted with a nickel center post and the HI-VIZ CompSight system. This sight allows the shooter to select the size and color Litepipe to meet the individual's ocular variation and lighting conditions of the event. The Litepipe is an optical-quality plastic, injection molded to precise dimension and color. A specific Litepipe kit has been selected to match the barrel configuration of each 85TSS model.



OPTIONAL PIGEON PORTING

NOW AVAILABLE
12 GA. TARGET MODELS

The 85TSS barrel group (12ga) is available with "Pigeon Porting" by Mag-Na-Port International. This porting process is accomplished by Electrical Discharge Machining (EDM), ensuring smooth incisions of exact dimensions. The "Pigeon Porting pattern" reduces perceived recoil by 15 to 20%, and muzzle lift by 60 to 80% in 12 gauge models.

There have been many changes in shotshell components in recent years. The most significant change, as it pertains to modern barrel design, was the transition from a paper wad component to the plastic shot cup. The plastic shot cup's buffering cushions and petal sidewalls allowed barrels to be designed with "lengthened forcing cones" and "oversized bores". These features produce denser and more evenly distributed patterns, while reducing felt recoil and shooter fatigue. SKB introduced both of these performance features in 1992 with the 85 series backbored barrel design. Since that time, SKB target guns have gained a reputation of being some of the hardest hitting barrels on the tournament circuit.

The SKB 12 gauge .735 backbored barrels are produced using a hammer forging process which ensures trueness over the length of the barrel and consistent wall diameter. Fabricated from a high strength chromium alloy steel, SKB barrels are highly polished to a near mirror surface. They are then chrome lined from the chamber to the muzzle. This protective surface reduces the corrosive effects of moisture produced by plastic shotshells and other environmental conditions. This process ensures that your SKB barrels will provide years of service.

All 85TSS barrel groups are fitted with an inter-choke tube system. Choke tube barrels are a standard feature in all gauges; 12, 20, 28, and 410. Briley Manufacturing, recognized world wide for its innovative leadership in choke tube and barrel technology, provides SKB with an array of stainless steel choke tubes. These choke tubes have been certified by Briley for use with steel shot.

A further refinement to the 85TSS series barrel group was accomplished by adding the performance enhancing feature of a competition sight system. This system utilizes a nickel mid bead and an interchangeable "Litepipe" front by HI-VIZ. This "Litepipe" system allows the shooter to be cognizant of the muzzle position while remaining focused on the flight of the target. The 85TSS sighting plane ensures fast target acquisition and proper barrel alignment.

LITEPIPE ASSORTMENTS

COLOR	GREEN		RED		ORANGE		WHITE BEAD	
APERTURE SIZE	0.090	0.105	0.090	0.105	0.090	0.105	0.090	0.105
OVER/UNDER'S	1	1	1	1	1	1	1	1
2 BBL SETS	2	2	2	2				1
3 BBL SETS	3		3		3			1

Another refinement of the 85TSS competition barrel group includes incorporating a ventilated top rib and ventilated side ribs. These features allow the barrel to cool faster and reduce heat wave distortion along the sighting plane.

The performance of the 85TSS barrel group can be further enhanced by Mag-Na-Port International's patented "pigeon porting". This optional feature reduces the perceived recoil by 15 to 20%, and muzzle lift by 60 to 80% in 12ga models.

TOURNAMENT STOCKS

The 85TSS Tournament stocks are designed to provide the shooter with a quick handling, responsive fit. A shotgun's "fit" is determined by the physical dimensions of the buttstock relative to the shooter's physique. These dimensions determine how fast the shooter can mount and accurately point the shotgun at a moving target. Stock dimensions affect how the shotgun is positioned in the shooter's hands and shoulder pocket, against the shooter's cheek, and the alignment of the shooter's eye to the sighting plane. Recognizing that each shotgun discipline has different requirements, and the need to "fit" our customers, tournament stocks are available in four styles: Sporting Clays, Skeet, Trap Standard, and Trap Monte Carlo. All are available with either fixed or adjustable comb.

All 85TSS tournament stocks feature a forward sweeping pistol grip with a tight radius curve. This places the shooter's hand closer to the trigger and aligns the wrist in a more natural and comfortable position. This enhances the shooter's ability to swing and control the shotgun.

The Sporting Clays, Trap Standard, and Trap Monte Carlo tournament stocks have been cut with a parallel comb that has a neutral cast at the heel. The advantages are two fold: the alignment of the shooter's eye to the sighting plane does not change along the entire length of the comb, and the recoil of the shotgun does not direct the stock up into the shooter's cheek. The fixed comb Skeet configuration retains the more traditional dimensions of a sloping comb stock.

The tournament style stock with adjustable combs have been fitted with the GRACO "CTS" system. This system allows the shooter to adjust the comb for both height and offset. Base plates fitted in the comb are etched with 1/16" indicating lines for offset adjustment. The comb height is adjusted by sliding 1/16" vinyl washers over the support posts. This system assures the shooter that the adjustment will not change during shooting, but has the advantage of an easily repeatable adjustment if a change to the comb becomes necessary. The comb has a maximum adjustment range of 1/2" laterally and 1/2" vertically.

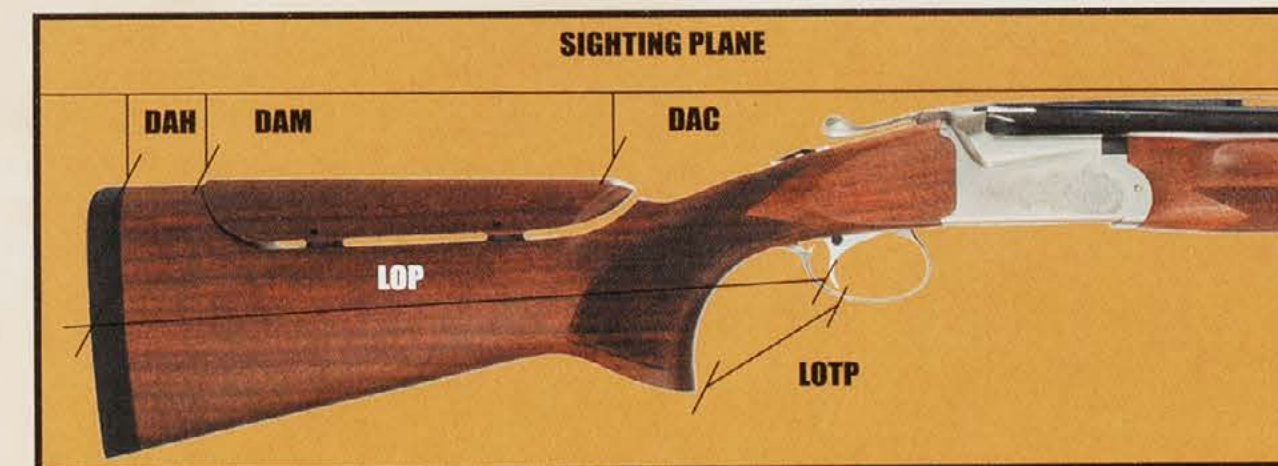
The tournament stocks are fit with Pachmayr recoil pads. They are constructed of a "super soft" rubber blend that provides maximum recoil reduction. The Sporting Clays and Skeet models are fit with a Decelerator SC100 pad designed for fast mounting and recoil reduction. Trap models are fit with Classic Trap pad. It's concave face and double "X" construction provides a comfortable pad with no slip positioning.

The tournament stocks and forends are carved from select American Black Walnut by computerized CNC machines to precise standards. They are then tastefully detailed with 17 line diamond cut checkering ensuring a positive grip, and are beautifully finished with a durable matte polyurethane finish.

The 85TSS tournament stock and forend balances the shotgun between the shooter's hands, allowing the gun to be mounted smoothly with a responsive feel. The stock's "fit" allows the shooter to point the shotgun accurately and comfortably control the effects of recoil.



GRACO "CTS" SYSTEM
CTS hardware consists of 6061-T6 aluminum base plates and comb bushings, hardened A-2 tool steel support posts and stainless steel fasteners. The base plates are etched with 1/16" indicating lines for offset (left & right) adjustment of the comb.



The stock's **length of pull (LOP)** gives consideration to the general size of the shooter, and the forward or rearward placement of the shooter's cheek on the comb of the stock.

The **drop at comb (DAC)** and **heel (DAH)** is the distance measured from an imaginary horizontal line extending back from the sighting plane of the shotgun. When the shooter's cheek is resting on the comb, these dimensions affect the alignment of the shooter's eye either above or below the horizontal line of the sighting plane.

The thickness of the comb and the cast of the stock's comb determine the left or right positioning of the shooter's eye relative to the centerline of the sighting plane. The "Cast at the Toe" shifts the butt pad position to conform with the muscular structure of the chest and shoulder. The radius of the pistol grip and the **length of the trigger pull (LOTP)** determines the positioning of the shooter's hand, affecting both control and comfort.

SKB 85TSS

SPORTING CLAYS AND MULTI GAUGE SETS

ADJUSTABLE
COMB

FIXED COMB

SPORTING CLAY RIBS

12 mm

8.5 mm

The 12 and 20 gauge Sporting Clays models, and the multi-gauge standard frame sets, are fitted with a 12 mm ventilated step rib. The rib has five center channel grooves bordered by two raised matted surfaces.

The 28 and 410 gauge Sporting Clays models, and the multi-gauge small frame sets, are fitted with a 8.5 mm ventilated step rib. The rib has three center channel grooves bordered by two raised matted surfaces.

CHROME LINED BACKBORED BARRELS
LENGTHENED FORCING CONES
OPTIONAL HIGH GRADE WOOD*



PIGEON PORTING
Available on 12 Ga. Models

Mastering this sport requires a shotgun that: provides a responsive fit, is well balanced between the shooter's hands, has a smooth swing, a fast sighting plane and a crisp trigger. The shotgun must also incorporate the performance features which allows fast target acquisition and hard hitting patterns without producing shooter fatigue. That's what the 85TSS delivers! The rest is up to you!

The performance tuned 85TSS Sporting Clays over & under are available in 18 models and the Sporting Clays multi-gauge sets are available in 8 models. The specifications for each model are shown in the adjacent charts.

The 3-barrel multi-gauge set delivers consistency in weight, balance and feel. The 20, 28, and 410 gauge barrels are fitted with individual forends. An airline approved fitted aluminum case is included with the 3-barrel Sporting Clay set to protect your investment.

SPECIFICATIONS

CHAMBERS	12, 20 & 410 Ga. - 3" 28 Ga. - 2 3/4"
TRIGGER	12 and 20 Ga. - Inertia 28 and 410 Ga. - Mechanical
SAFETY	Manual
BARRELS	Backbored (12 Ga.), Lengthened Forcing Cones, Chrome Lined
EJECTOR	Automatic
WEIGHTS*	Fixed Comb - See chart for approximate value Adjustable Comb - Add 1 1/4 oz.
BARREL SELECTOR	Determines which barrel is fired first Located on the trigger
SIGHTS	Nickel center bead with HI-VIZ Competition Sight
CHOKE TUBES 12 GAUGE MODELS 20, 28 & 410 GAUGE MODELS	Briley Interchoke - See chart page 20 Competition Series - Modified, Skeet II & Skeet I Standard Series - Modified, IMP. Cylinder, Skeet

STOCK SPECIFICATIONS SPORTING CLAYS

	LOP	LOTP	DAC	DAC	DAM
FIXED COMB	14 1/2"	3 5/8"	1 5/8"	1 5/8"	-
ADJUSTABLE COMB	14 1/2"	3 5/8"	1 7/8"	1 7/8"	-
BUTT PAD	PACHMAYR SC 100	Size: 0.8 Inch			

Length of pull (LOP), length of trigger pull (LOTP), drop at comb (DAC), drop at heel (DAH), drop at Monte Carlo (DAM)

SPORTING CLAYS

GA	BBL LENGTH	WEIGHT*	MANF. ID # FIXED COMB	MANF. ID # ADJ. COMB
12	32"	8 lb. 9 oz.	85T22FCSP*	85T22ACSP*
12	30"	8 lb. 7 oz.	85T20FCSP*	85T20ACSP*
12	28"	8 lb. 5 oz.	85T28FCSP	85T28ACSP
20	30"	7 lb. 10 oz.	85T00FCSP*	85T00ACSP*
20	28"	7 lb. 8 oz.	85T08FCSP	85T08ACSP
28	30"	7 lb. 8 oz.	85T80FCSP*	85T80ACSP*
28	28"	7 lb. 7 oz.	85T88FCSP	85T88ACSP
410	30"	7 lb. 10 oz.	85T40FCSP	85T40ACSP
410	28"	7 lb. 9 oz.	85T48FCSP	85T48ACSP

MULTI - GAUGE SETS

12	30"	8 lb. 7 oz.	85T20C/00FCSP	85T20C/00ACSP
20	30"	8 lb. 9 oz.		
12	30"	8 lb. 7 oz.	85T20C/08FCSP	85T20C/08ACSP
20	28"	8 lb. 8 oz.		
20	30"	7 lb. 8 oz.	85T00C/80FCSP	85T00C/80ACSP
28	30"	7 lb. 8 oz.		
20	30"	7 lb. 8 oz.	85T084FCSP*	85T084ACSP*
28	30"	7 lb. 10 oz.		
410	30"	7 lb. 12 oz.		

Information and specifications are presented for reference only and are subject to change without notice. Weights will vary due to wood density.

*Limited quantities available with high grade wood. Weights will be greater due to the density of fancy wood.

SKB 85TSS

TRAP

STANDARD STOCK

OVER / UNDER - UNSINGLE - COMBO

NEW ADJUSTABLE RIB 50/50 TO 90/10



PIGEON PORTING
Available on Trap Models

The performance tuned 85TSS Trap Over & Under, Trap Unsingle, and Unsingle Trap Combo is available in a total of 28 variations. The specifications for each model are shown in the adjacent charts.

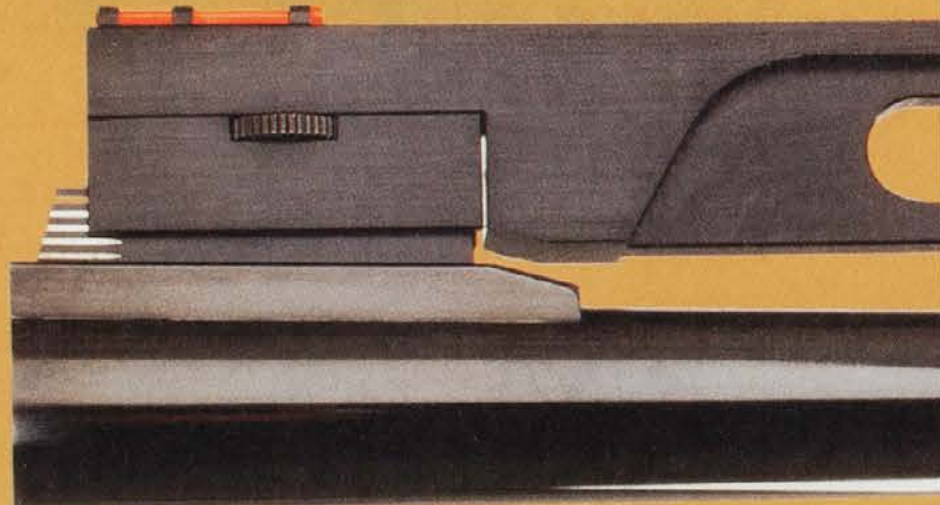
The new 85TSS Unsingle barrel is equipped with an adjustable rib that allows you to change the point of impact to match your style of shooting. The rib can be adjusted without special tools. Simply loosen one slotted screw with the choke tube wrench, then rotate the small knurled wheel in the muzzle support block to move the point of impact either up or down. Then retighten the slotted screw.

From the factory, the Unsingle is set to shoot approximately 65/35 or approximately 4" above the point of aim. The point of impact can be adjusted from 50/50 to 90/10 by simply rotating the wheel to change the angle of the rib.



MONTE CARLO STOCK

ADJUSTABLE RIB



ADJUSTABLE RIB 50/50 TO 90/10

NEW REDUCED LENGTH COMBO

A limited number of Trap Combo's will be produced with a 13 1/2" length of pull. These combo's will all have 30" O/U barrel and 32" unsingle barrels, with a choice of either Adjustable Monte Carlo or Adjustable Standard Comb Stock.

BBL O/U	BBL UN-SNL	STOCK TYPE		WEIGHT*	MANF. ID #
30	32	MC	ADJ	8 lb. 9 oz.	85T20ATM/22RL
30	32	STD	ADJ	8 lb. 9 oz.	85T20ATN/22RL

NOTE: The approximate weight of the shot gun with the Unsingle barrel attached is an additional 2 oz. to the overall weight shown in the chart. Add 1 1/4 oz. for Adjustable Comb.

SPECIFICATIONS

CHAMBERS/TRIGGER	12 Ga. - 3" / Inertia, Manual Safety				
BARRELS	Backbored (12 Ga.), Lengthened Forcing Cones, Chrome Lined				
CHOKE TUBES O/U or UNSINGLE COMBO'S	Briley Interchoke - See Page 20 Competition Series - Trap Full, Full, & IMP. MOD. Competition Series - Trap Full, Full & 2-IMP. MOD.				
ADJUSTABLE RIB	Aluminum, Step Rib, 12 mm. With Center Channel Point Of Impact Range 50/50 to 90/10				
STOCK SPECIFICATIONS TRAP STANDARD					
	LOP	LOTP	DAC	DAC	DAM
FIXED COMB	14 3/8"	3 5/8"	1 1/2"	1 1/2"	-
ADJUSTABLE COMB	14 3/8"	3 5/8"	1 5/8"	1 5/8"	-
STOCK SPECIFICATIONS TRAP MONTE CARLO					
	LOP	LOTP	DAC	DAC	DAM
FIXED COMB	14 3/8"	3 5/8"	1 1/2"	1 1/2"	2"
ADJUSTABLE COMB	14 3/8"	3 5/8"	1 5/8"	1 5/8"	2"
BUTT PAD	PACHMAYR CLASSIC TRAP SIZE: 1.0 INCH				

NOTE: The approximate weight of the shot gun with the Unsingle barrel attached is an additional 2 oz. to the overall weight shown in the chart. Add 1 1/4 oz. for Adjustable Comb.

*Limited quantities available with high grade wood. Weights will be greater due to the density of fancy wood.

TRAP OVER/UNDER

BBL O/U	BBL UN-SNL	STOCK TYPE	O/U WEIGHT*	MANF. ID # FIXED COMB	MANF. ID # ADJ. COMB
32		MC	8 lb. 12 oz.	85T22FCTM	85T22ACTM*
32		STD	8 lb. 12 oz.	85T22FCTN	85T22ACTN*
30		MC	8 lb. 10 oz.	85T20FCTM	85T20ACTM*
30		STD	8 lb. 10 oz.	85T20FCTN	85T20ACTN*

TRAP UNSINGLE

	34	MC	8 lb. 14 oz.	85T24FCTMUA*	85T24ACTMUA*
	34	STD	8 lb. 14 oz.		85T24ACTNUA*
	32	MC	8 lb. 12 oz.	85T22FCTMUA*	85T22ACTMUA*
	32	STD	8 lb. 12 oz.		85T22ACTNUA*

UNSINGLE TRAP COMBOS

32	34	MC	8 lb. 12 oz.	85T22FTM/24UA	85T22ATM/24UA*
32	34	STD	8 lb. 12 oz.	85T22FTN/24UA	85T22ATN/24UA*
30	34	MC	8 lb. 10 oz.	85T20FTM/24UA	85T20ATM/24UA*
30	34	STD	8 lb. 10 oz.	85T20FTN/24UA	85T20ATN/24UA*
30	32	MC	8 lb. 10 oz.	85T20FTM/22UA	85T20ATM/22UA*
30	32	STD	8 lb. 10 oz.	85T20FTN/22UA	85T20ATN/22UA*

Information and specifications are presented for reference only and are subject to change without notice. Weights will vary due to wood density, add 1 1/4 oz. for Adjustable Comb.

SKB 85TSS

SKEET AND MULTI GAUGE SETS

ADJUSTABLE COMB

FIXED COMB

Multi-gauge Skeet Sets and Sporting Clay Sets are available with either a fixed or an adjustable comb stock.



CHROME LINED BACKBORED BARRELS LENGTHENED FORCING CONES

12 gauge Skeet models are fitted with a 9.5 mm ventilated sloped rib. The rib has three center channel grooves bordered by two raised matted surfaces.

All small gauge Skeet models, and the multi-gauge sets, are fitted with an 8.5 mm ventilated sloped rib. The rib has three center channel grooves bordered by two raised matted surfaces.



PIGEON PORTING Available on Trap Models

The performance tuned 85TSS Skeet over & under is available in 18 models and the Skeet multi-gauge set is available in 4 models. The specifications for each model are shown in the adjacent charts.

The 85TSS Skeet models feature our new semi-wide "sloped" target rib. This new rib has three center channel grooves with matte finished outer edges and is fitted with a nickel center post and the HI-VIZ Litepipe competition sight. This new sighting plane ensures fast target acquisition and proper alignment which gives you, the shooter, an instinctive advantage.

The 3-barrel multi-gauge set delivers consistency in weight, balance and feel. The 20, 28, and 410 gauge barrels are fitted with individual forends. An airline approved fitted aluminum case is included with the 3-barrel Skeet set to protect your investment.

SPECIFICATIONS	
CHAMBERS	12, 20 & 410 Ga. - 3" 28 Ga. - 2 3/4"
TRIGGER	12 and 20 Ga. - Inertia 28 and 410 Ga. - Mechanical
SAFETY	Manual
BARRELS	Backbored (12 Ga.), Lengthened Forcing Cones, Chrome Lined
EJECTOR	Automatic
WEIGHTS*	Fixed Comb - See chart for approximate value Adjustable Comb - Add 1 1/4 oz.
BARREL SELECTOR	Determines which barrel is fired first Located on the trigger
SIGHTS	Nickel center bead with HI-VIZ Competition Sight
CHOKE TUBES 12 GAUGE MODELS 20, 28 & 410 GAUGE MODELS	Briley Interchoke - See chart page 20 Competition Series - Modified, 2 - Skeet 1 Standard Series - IMP. Cylinder, 2 - Skeet

STOCK SPECIFICATIONS SKEET					
	LOP	LOTP	DAC	DAH	DAM
FIXED COMB	14 3/8"	3 5/8"	1 1/2"	2 3/16"	-
ADJUSTABLE COMB	14 3/8"	3 5/8"	1 7/8"	1 7/8"	-
BUTT PAD	PACHMAYR SC 100 Size: 0.8 Inch				

Length of pull (LOP), length of trigger pull (LOTP), drop at comb (DAC), drop at heel (DAH), drop at Monte Carlo (DAM)

SKEET				
GA	BBL LENGTH	WEIGHT*	MANF. ID # FIXED COMB	MANF. ID # ADJ. COMB
12	32"	8 lb. 6 oz.	85T22FCV*	85T22ACV*
12	30"	8 lb. 4 oz.	85T20FCV*	85T20ACV*
12	28"	8 lb. 2 oz.	85T28FCV	85T28ACV
20	30"	7 lb. 7 oz.	85T00FCV*	85T00ACV
20	28"	7 lb. 6 oz.	85T08FCV	85T08ACV
28	30"	7 lb. 10 oz.	85T80FCV*	85T80ACV
28	28"	7 lb. 9 oz.	85T88FCV	85T88ACV
410	30"	7 lb. 12 oz.	85T40FCV	85T40ACV
410	28"	7 lb. 11 oz.	85T48FCV	85T48ACV
MULTI - GAUGE SETS				
20	28"	7 lb. 7 oz.	85T084FCV*	85T084ACV*
28	28"	7 lb. 9 oz.		
410	28"	7 lb. 11 oz.		
20	30"	7 lb. 7 oz.	85T084FCV/30*	85T084ACV/30*
28	30"	7 lb. 9 oz.		
410	30"	7 lb. 11 oz.		

Information and specifications are presented for reference only and are subject to change without notice. Weights will vary due to wood density.

*Limited quantities available with high grade wood. Weights will be greater due to the density of fancy wood.



The 585 Series 12 gauge models feature an oversized .735 diameter bore, lengthened forcing cones, and the competition series inter-choke system. These performance features greatly enhance the overall effectiveness of the shotgun by reducing shot pellet deformation, reducing perceived recoil, and by producing more uniform pellet patterns.

DIVIDED SHELL POUCH
(See GEAR on pages 18 & 19)

585 SILVER / GOLD SERIES

585 SPECIFICATIONS

STOCK & FOREND	ACTION	BARREL GROUP
<ul style="list-style-type: none">● Select American Walnut● 17 Lines/Inch Cut Checkering● Fitted Grip Cap● Fitted Butt Pad (12ga)● Fitted Butt Plate (small gauge Field Models)	<ul style="list-style-type: none">● Single Selective Trigger● Manual Safety● Rolled Engraving Pattern● Silver Nitride Finish● Inertia Triggers (12 & 20ga)● Mechanical Trigger (28 & 410ga)● Low Profile Receiver with Box Lock (Greener Style Cross Bolt)	<ul style="list-style-type: none">● Automatic Ejectors● Ventilated Top Rib● Full Side Ribs● Backbored Barrels (12ga Only)● Lengthened Forcing Cones● Competition Series Choke Tube System on 12ga Models● Standard Series Choke Tube System on 20ga, 28ga and 410ga Models

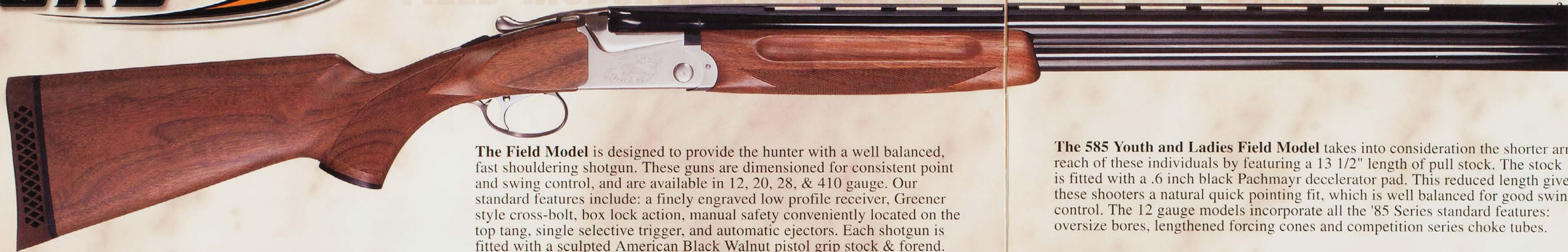
585 SILVER SERIES



505 SPECIFICATIONS

STOCK & FOREND	ACTION	BARREL GROUP
<ul style="list-style-type: none">● Select American Walnut● 17 Lines/Inch Cut Checkering● Fitted Grip Cap● Fitted Butt Pad (12ga)● Fitted Butt Plate (20ga)	<ul style="list-style-type: none">● Single Selective Trigger● Manual Safety● Rolled Engraving Pattern● Deep Luster Blueing● Inertia Triggers● Low Profile Receiver with Box Lock (Greener Style Cross Bolt)	<ul style="list-style-type: none">● Automatic Ejectors● Ventilated Top Rib● Full Side Ribs● Standard Diameter Bore● Lengthened Forcing Cones● Standard Series Choke Tube System on 12ga and 20ga Models

The 505 Series is known for its value and affordability. It's produced with the same quality and hand-made craftsmanship as our most expensive model.



The Field Model is designed to provide the hunter with a well balanced, fast shouldering shotgun. These guns are dimensioned for consistent point and swing control, and are available in 12, 20, 28, & 410 gauge. Our standard features include: a finely engraved low profile receiver, Greener style cross-bolt, box lock action, manual safety conveniently located on the top tang, single selective trigger, and automatic ejectors. Each shotgun is fitted with a sculpted American Black Walnut pistol grip stock & forend.



The 585 Youth and Ladies Field Model takes into consideration the shorter arm reach of these individuals by featuring a 13 1/2" length of pull stock. The stock is fitted with a .6 inch black Pachmayr decelerator pad. This reduced length gives these shooters a natural quick pointing fit, which is well balanced for good swing control. The 12 gauge models incorporate all the '85 Series standard features: oversize bores, lengthened forcing cones and competition series choke tubes.



"SKINNER" STAG FIXED BLADE
(Seen on page 19)

585 FIELD MODELS					
GA	BBL LENGTH	WEIGHT*	MANF. ID #	MANF. ID #	
			SILVER	SILVER/GOLD	
12	28"	7 lb. 12 oz.	S5828CF	SG5828CF	
12	26"	7 lb. 11 oz.	S5826CF	SG5826CF	
20	28"	6 lb. 12 oz.	S5808CF	SG5808CF	
20	26"	6 lb. 10 oz.	S5806CF	SG5806CF	
28	28"	6 lb. 14 oz.	S5888CF	SG5888CF	
28	26"	6 lb. 13 oz.	S5886CF	SG5886CF	
410	28"	7 lb. 0 oz.	S5848CF	SG5848CF	
410	26"	6 lb. 14 oz.	S5846CF	SG5846CF	

585 MULTI-GAUGE FIELD SETS (12 & 20), (20 & 28), (28 & 410)					
GA	BBL LENGTH	WEIGHT*	MANF. ID #	MANF. ID #	
			SILVER	SILVER/GOLD	
12	28"	7 lb. 11 oz.	S5828C/	SG5828C/	
20	28"	7 lb. 12 oz.	5808CF	5808CF	
12	28"	7 lb. 11 oz.	S5828C/	SG5828C/	
20	26"	7 lb. 12 oz.	5806CF	5806CF	
20	28"	7 lb. 2 oz.	S5808C/	SG5808C/	
28	28"	7 lb. 1 oz.	5888CF	5888CF	
20	26"	7 lb. 1 oz.	S5806C/	SG5806C/	
28	26"	7 lb. 0 oz.	5886CF	5886CF	
28	28"	7 lb. 1 oz.	S5888C/	SG5888C/	
410	28"	7 lb. 2 oz.	5848CF	5848CF	
28	28"	7 lb. 1 oz.	S5888C/	SG5888C/	
410	26"	7 lb. 0 oz.	5846CF	5846CF	

585 YOUTH & LADIES SERIES					
GA	BBL LENGTH	WEIGHT*	MANF. ID #	MANF. ID #	
			SILVER	SILVER/GOLD	
12	28"	7 lb. 11 oz.	S5828CFY	SG5828CFY	
12	26"	7 lb. 9 oz.	S5826CFY	SG5826CFY	
20	26"	6 lb. 7 oz.	S5806CFY	SG5806CFY	

505 FILED MODEL SERIES							
12GA FIELD				20GA FIELD			
GA	BBL LENGTH	WEIGHT*	MANF. ID #	GA	BBL LENGTH	WEIGHT*	MANF. ID #
			MATTE				MATTE
12	28"	7 lb. 12 oz.	S528CFP	20	28"	6 lb. 12 oz.	S508CFP
12	26"	7 lb. 11 oz.	S526CFP	20	26"	6 lb. 10 oz.	S506CFP

The 505 Field is designed with an emphasis toward Quality and Affordability. These models are an extraordinary value, equiped with standard features which include: a finely engraved receiver with a deep blue finish, a single selective trigger, automatic ejectors, manual safety, American Black Walnut stock and forend. The 505s utilize the Standard Series Briley interchokes. Both 12 gauge models, and the 20ga./28" Model are packaged with a Full, Modified, and Imp. Cylinder choke tube. The 20ga./26" model is packaged with a Modified, Improved Cylinder, and Skeet choke tube.

(See photo on pages 14 & 15)

LIMITED EDITION KNIVES

3" LOCK BACK STAG FOLDER



3 1/2" LOCK BACK STAG FOLDER



"SKINNER" STAG FIXED BLADE



"HUNTER" STAG FIXED BLADE



FOLDING KNIVES

Hollow Ground Drop Point
Brushed Stainless Bolsters
European Red Stag Horn Scales
Production Quantity 350 Pieces

FIXED BLADE KNIVES

440A Drop Point Hollow Ground Blade
Full Tang Design with Rockwell R56-57
European Red Stag Horn Scales
10Kt Gold Plated Solid Brass Bolsters
Hand Stitched Leather Sheath
Production Quantity: 350 Pieces



Magnetic Rib sight is available in three sizes and includes 4 interchangeable Litepipes.

Comp Site Kit replaces any SKB front sight. Includes base, mounting screws, carrying case, key and 8 Litepipes.

Spark Sight fits all SKB Field Models. Available in Red or Green (6/48 thread)

For a complete listing of specific models each site fits, visit our web site at www.skbshotguns.com



SKB SHOOTING VEST

The SKB Deluxe Nylon Mesh shooting vest features full length quilted shoulder pad with an interior pocket for additional padding. Adjustable waist straps insure a comfortable fit.

Available in sizes: S, M, L, XL, 2XL, 3XL

Other shooting vest features include rear hull pocket with zipper, pocketed re-shoot loops and front bellow pockets.

150th Anniversary T-Shirts (Front and Back view)
100% cotton, Black or Gray Size: M, L, XL, 2XL, 3XL

SKB Logo T-Shirts (Back view)
100% cotton, Black or Gray Size: M, L, XL, 2XL, 3XL

85TSS Logo T-Shirts (Back view)
100% cotton, Black or Gray Size: M, L, XL, 2XL, 3XL

150th Anniversary Hat

Is a rolled crown, 6-panel hat, washed cotton twill, wafer bill, 3-D embroidered SKB logo, with a velcro adjustable strap.

3-D Embroidered SKB Logo Visor

The visor is a washed polo twill with a velcro adjustable strap.

SKB "85TSS Exploding Target" Hat

The rolled crown, 6-panel hat is a cotton twill, washed polo with a velcro adjustable strap.

Reloaders Bag
(Mfg Item # RLB-1)



Reloaders Bag with Two Shell Box Holders
(Mfg Item # RLB-2)



Protective Counter Pad
(Mfg Item # PAD)



Sports Bottle
(Mfg Item # SB)



One liter polycarbonate available in Red, Blue and Smoke.



Shell Box Holder
(Mfg Item # SBH)



The Shell Box Holder and Reloaders Bags are fitted with two heavy duty belt clips. The reloaders bags have zipper bottoms for easy unloading.

SHOTGUNS



Shotgun Case 49" fits up to 30" barrel

(Mfg Item # GC-49)

Our Gun Case is constructed from heavy duty 600 Denier nylon and is backed with high density foam padding. The interior is lined with a soft velveteen cloth to protect your shotgun. A large full length zipper and large padded muzzle cap allows for easy access. The case also features two accessory pockets, adjustable shoulder strap and padded handles.

SHOTGUNS



Shotgun Case 51" fits up to 32" barrel

(Mfg Item # GC-51)

SHOTGUNS



Shotgun Case 53" fits up to 34" barrel

(Mfg Item # GC-53)



Choke Tube Case
(Mfg Item # CTZC)



Range Bag
(12 x 7 x 11)
(Mfg Item # RB-M)



Range Bag
(12 x 7 x 8)
(Mfg Item # RB-S)



Protective Counter Pad
(Mfg Item # PAD)

The Range Bags main compartment holds shell boxes and other large shooting accessories. The bag is fitted with 4 outer pockets for additional accessories and a water bottle holder. The bag has a detachable shoulder strap and a padded carrying handle.

The Choke Tube Zipper Case includes 6 plastic vials with caps which are sized to fit the larger extended SKB choke tube. The case includes a small zipper pocket for a choke tube wrench. The case has two belt loops sized to fit a 2" web belt and a D ring snap.

Mesh Hull Bag with Shell Box Holder
(Mfg Item # MHB-1)

Our Mesh Hull Bags are fitted with two heavy duty belt clips. The snap spring top closure and zipper bottom allows for easy loading and unloading.

Mesh Hull Bag with Two Shell Box Holders
(Mfg Item # MHB-2)



Divided Shell Pouch with Belt
(Mfg Item # RLB-D)



12 gauge Extended by *Carlson's* Choke Tubes Competition & Standard Series

COMPETITION EXTENDED 12 GAUGE	CARLSON'S MFG ID#	CONSTRICTION
TRAP FULL**	XCST12TF	.035
EXTRA FULL**	XCST12XF	.030
FULL**	XCST12F	.025
IMP. MODIFIED	XCST12IM	.020
MODIFIED	XCST12M	.015
SKEET II	XCST12SKII	.010
IMP. CYLINDER	XCST12IC	.005
CYLINDER	XCST12CYL	.000
SKEET I	XCST12SKI	+.005

NOTE: Competition Series for SKB Models: 585, 685, 785, 885A and 85TSS.

**Not recommended for use with steel shot.

STANDARD SERIES 12 GAUGE	CARLSON'S MFG ID#	CONSTRICTION
EXTRA FULL**	XCTS12XF	.035
FULL**	XCTS12F	.025
IMP. MODIFIED	XCTS12IM	.020
MODIFIED	XCTS12M	.015
SKEET II	XCTS12SKII	.010
IMP. CYLINDER	XCTS12IC	.005
CYLINDER	XCTS12CYL	.000
SKEET I	XCTS12SKI	+.005

NOTE: 12 gauge Standard Series for SKB Models: 1300, 1900, 505, 605, 385, 485 and 885.

**Not recommended for use with steel shot.

20 gauge Extended by

Hastings

STANDARD SERIES 20 GAUGE	HASTING'S MFG ID#	RIM NOTCH	CONSTRICTION
EXTRA FULL**	SCST20XF	NONE	.040
FULL**	SCST20F	1	.033
IMP. MODIFIED	SCST20IM	2	.026
MODIFIED	SCST20M	3	.019
SKEET II	SCST20SKII	4	.012
IMP. CYLINDER	SCST20IC	5	.005
SKEET I	SCST20SKI	6	+.004

20

NOTE: Fits all 20 gauge models.

**Not recommended for use with steel shot.



12 gauge Competition Series

COMPETITION 12 GAUGE	MANUFACTURER ID#	RIM NOTCH	CONSTRICTION
TRAP FULL**	CSTS12TF	NONE	.035
EXTRA FULL**	CSTS12XF	1	.030
FULL**	CSTS12F	2	.025
IMP. MODIFIED	CSTS12IM	3	.020
MODIFIED	CSTS12M	4	.015
SKEET II	CSTS12SKII	5	.010
IMP. CYLINDER	CSTS12IC	6	.005
SKEET I	CSTS12SKI	7	+.005

NOTE: Competition Series for SKB Models: 585, 685, 785, 885A and 85TSS.

NEW! Choke Tube Zipper Case.
Includes 6 plastic vials with caps
sized to fit the larger extended
choke tube. Small zipper pocket
for wrench storage.



BRILEY

Inter-Chokes STANDARD SERIES



12 20 28 410

STANDARD SERIES 12 GAUGE	MANUFACTURER ID#	RIM NOTCH	CONSTRICTION
EXTRA FULL**	CTS12XF	NONE	.038
FULL**	CTS12F	1	.032
IMP. MODIFIED	CTS12IM	2	.023
MODIFIED	CTS12M	3	.014
IMP. CYLINDER	CTS12IC	4	.005
SKEET	CTS12SK	5	+.004
STANDARD SERIES 20 GAUGE	MANUFACTURER ID#	RIM NOTCH	CONSTRICTION
FULL**	CTS20F	1	.032
IMP. MODIFIED	CTS20IM	2	.023
MODIFIED	CTS20M	3	.014
IMP. CYLINDER	CTS20IC	4	.005
SKEET	CTS20SK	5	+.004
STANDARD SERIES 28 GAUGE	MANUFACTURER ID#	RIM NOTCH	CONSTRICTION
FULL**	CTS28F	1	.025
IMP. MODIFIED	CTS28IM	2	.018
MODIFIED	CTS28M	3	.010
IMP. CYLINDER	CTS28IC	4	.004
SKEET	CTS28SK	5	+.004
STANDARD SERIES 28 GAUGE	MANUFACTURER ID#	RIM NOTCH	CONSTRICTION
FULL**	CTS410F	1	.024
IMP. MODIFIED	CTS410IM	2	.020
MODIFIED	CTS410M	3	.015
IMP. CYLINDER	CTS410IC	4	.010
SKEET	CTS410SK	5	.006

NOTE: 12 gauge Standard Series for SKB Models: 1300, 1900, 505, 605, 385, 485 and 885.

All 20 gauge, 28 gauge and 410 models utilize Standard Series choke tubes.

**Not recommended for use with steel shot.

Information and specifications are presented for reference only and are subject to change without notice.