



SKB DOUBLE GUNS



OVER AND UNDER • SIDE BY SIDE

SAFETY WARNINGS

1. Always use care when handling and loading the gun.
2. Always keep the muzzle pointed in a safe direction.
3. Treat every firearm as if it were loaded.
4. Always make sure the firearm is unloaded and keep the action open except to when hunting or preparing to shoot.
5. Be sure the barrel and action are clear of obstruction and that you have the proper ammunition for the firearm you are carrying.
6. Be sure of your target before you pull the trigger.
7. Never point a firearm at anything you do not want to shoot. Avoid all horseplay with any firearm.
8. Never climb a fence, tree, or jump a ditch with a loaded firearm.
9. Never shoot at a flat hard surface or water.
10. Store firearms and ammunition separately.
11. Avoid alcohol and other drugs before or during shooting.

The use of shooting glasses and ear protection are highly recommended whenever you shoot your shotgun, or are in the vicinity of others while they are shooting.

Congratulations on the purchase of your SKB Double Gun! Your SKB Shotgun represents the combination of modern manufacturing techniques with the fine craftsmanship. With reasonable care, your new SKB will provide you with years of faithful service, for which it was designed.

Should you have any questions or problems concerning your new SKB shotgun, please call or write us at the following address or phone number:

SKB SHOTGUNS U.S.A.

4441 S. 134th St Omaha, NE 68137-1107
(800) 752-2767 • fax: (402) 330-8040

skb@skbshotguns.com
www.skbshotguns.com

ASSEMBLY AND DISASSEMBLY

When you remove your new SKB from the gift box, your SKB double gun will be assembled as shown in the photograph. If you intend to carry your gun with the stock and barrels separate, you should always assemble the forend to the barrels as shown. This will help prevent

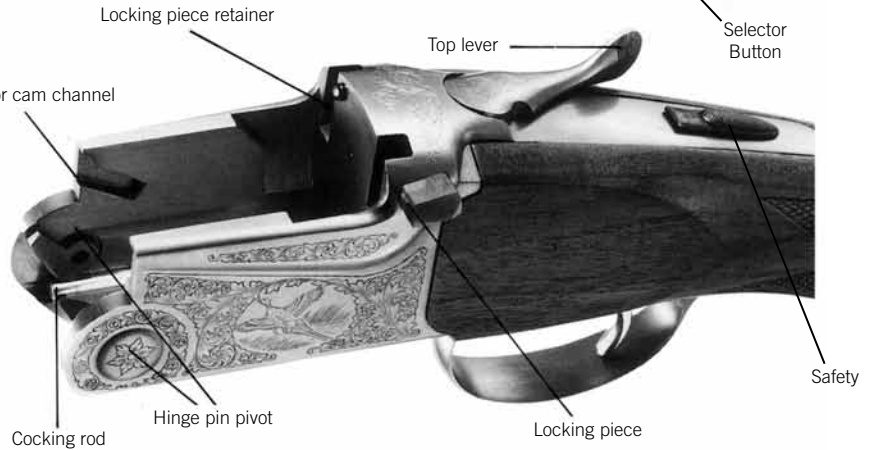
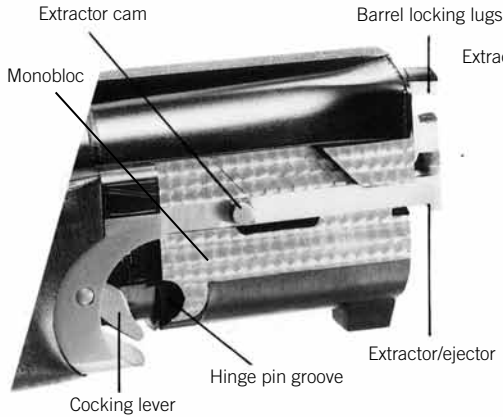
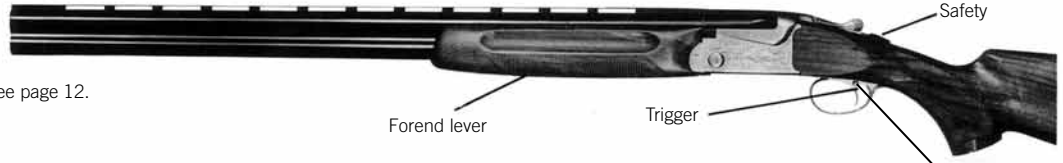
damage to the forend. You should store your gift box for future use. If the need arises to ship your shotgun, the interior of this box is designed to prevent movement of the barrel and receiver.



OVER UNDER



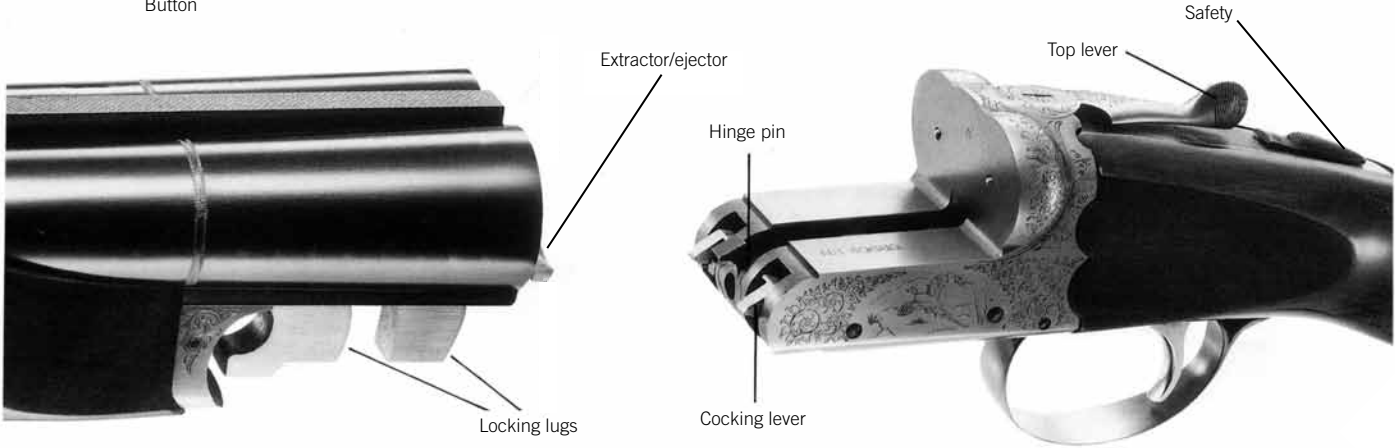
*As to the lubrication, please see page 12.



SIDE-BY-SIDE



*As to the lubrication, please see page 12.



TO REMOVE FOREND



OVER UNDER

Draw the forend latch lever down and pull the forend away from the barrels, pivoting the rear of the forend against the frame.

Make sure that the forend metal pieces that require lubrication are properly lubricated before you reassemble the forend to the frame.

CAUTION: Care must be taken to prevent the forend wood from contacting the ejectors during this procedure or cracking of the forend wood may occur.



SIDE-BY-SIDE

To release the forend catch, actuate the push down rod. Pull the forend away from the barrels by pivoting the rear of the forend against the frame.

NOTE: In removing the forend from a double gun, it is easier to hold the barrels in the left hand and release the forend with the index finger as shown.

CAUTION: Care should be taken to prevent damage to the wood.

BARREL ASSEMBLY



OVER UNDER



Push the top lever to the far right (open) position. You should hear a click when the top lever is locked in its open position. With the forend removed, fit the barrels to the frame by inserting the hinge pin into the hinge pin groove as shown in the photo. Then close the action slowly, making certain that the extractor cam fits into the extractor cam channel. When the barrels are properly closed, the top lever will be centered straight up and down.



SIDE-BY-SIDE



Push the top lever to the far right (open) position. With forend removed and extractor rod in the rearward position, lower barrel locking lug onto the hinge pin and slowly close action.

NOTE: For the Side-by-Side, the top lever must be held manually in the open position while assembling.

FOREND ASSEMBLY



OVER UNDER

Align the forend with the receiver so that the cocking levers make contact with the cocking rods. Before rotating the forend to the barrel, push the forend downward so that the cocking levers slightly depress the cocking rods. With your index finger, draw the forend latch lever down. Then pivot the forend toward the barrel. Once the forend is on the barrels, ensure the forend latch lever is locked in place.

CAUTION: Care must be taken to prevent the forend wood from contacting the ejectors during this procedure or cracking of the forend wood may occur. **DO NOT HIT OR SLAP THE FOREND INTO POSITION AS DAMAGE TO THE COCKING LEVERS WILL OCCUR!**

CAUTION: Never attempt to cock the hammers of your SKB Double gun by depressing the cocking rods with a punch or screwdriver. Internal damage will occur as a result of extreme overcocking of the hammers.



SIDE-BY-SIDE

Depress forend catch and insert forend into frame. Pivot forend toward barrels, releasing the forend catch when contact to the barrels is made.

NOTE: Always check to see that the forend is securely in place before firing.

LOADING INSTRUCTIONS



OVER
UNDER  and **SIDE-BY-SIDE** 

1. Push the top lever to the far right and open the action completely.
2. Insert the proper gauge and length of shell into the chambers. The gauge and length of shell are inscribed on the side of the barrels. Do not use a 3" or 3½" shell in a barrel with a 2¾" chamber or 3½" shells in a barrel with a 3" chamber.

CAUTION: Always check to ensure that the barrels are free of any obstruction, and that the safety is engaged before loading.

NOTE: When using reloaded shells, if the shell will not completely enter the chamber, do not force the shell. Reloaded ammunition which will not chamber easily is oversized and can cause failures in extraction and ejection. Forcing oversized ammunition into the gun will also cause damage to the hinge pins. (The function and performance of new SKB firearms are not warranted when using reloaded ammunition).

3. Close the action by gently applying equal pressure to the stock and forend. (DO NOT slam or whip the firearm closed as damage to the frame will occur!) Be certain that the barrels are pointed in a safe direction before closing. Check to see that the top lever has returned to the locked position, insuring that the action is fully closed. (Note: the top lever on the side-by-side will be approximately 10 degrees off center when new to allow for wear in.)

SAFETY



SIDE-BY-SIDE

AUTOMATIC SAFETY

Opening the action automatically engages the safety. For firing position, push the safety lever forward.

OVER **UNDER**

MANUAL SAFETY

Move the safety lever to the rear position to engage safety. For firing position, push the safety lever forward.

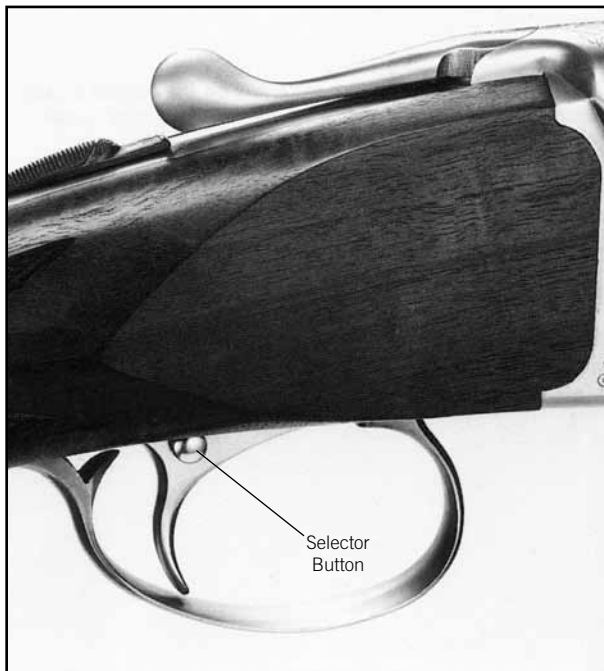
NOTE: for both automatic and manual safeties, the letter “S” will appear on the tang of receiver when the gun is “On Safe”.

SAFETY WARNINGS

1. Always use care when handling and loading the gun.
2. Always keep the muzzle pointed in a safe direction.
3. Treat every firearm as if it were loaded.
4. Always make sure the firearm is unloaded and keep the action open except to when hunting or preparing to shoot.
5. Be sure the barrel and action are clear of obstruction and that you have the proper ammunition for the firearm you are carrying.
6. Be sure of your target before you pull the trigger.
7. Never point a firearm at anything you do not want to shoot. Avoid all horseplay with any firearm.
8. Never climb a fence, tree, or jump a ditch with a loaded firearm.
9. Never shoot at a flat hard surface or water.
10. Store firearms and ammunition separately.
11. Avoid alcohol and other drugs before or during shooting.

The use of shooting glasses and ear protection are highly recommended whenever you shoot your shotgun, or are in the vicinity of others while they are shooting.

SELECTOR



OVER UNDER



With the selector button protruding to the right side of the trigger, the gun will fire the lower barrel first and the top barrel second. Push the selector button to the left to reverse the firing order.

SIDE-BY-SIDE



With the selector button protruding to the right side of the trigger, the right barrel fires first and the left barrel fires second. Push the selector button to the left to reverse the firing order.

IMPORTANT NOTE: Both the Side-by-Side and Over-Under are equipped with an inertia trigger mechanism which automatically indexes the trigger for the second shot after firing the first barrel. Since the inertia system requires the recoil of an actual shot to index the trigger, it will not function when dry firing.

NOTE: the 28 gauge and 410 gauge guns are installed with a mechanical trigger.

GENERAL MAINTENANCE

CAUTION: Make sure the gun is unloaded and ammunition is clear of the area before conducting maintenance procedures.

1. CLEANING AND LUBRICATION

Care must be taken to use only the best grades of gun oil and grease when lubricating your gun. A silicone-based lubricant such as is found in most pressurized spray oil and grease is best. Apply oil sparingly; too much oil will harm your gun. Apply a drop of oil to the extractor grooves, forend cocking levers, forend release lever, and cocking rods. A light gun grease should be applied to the extractor cam channel. A very light coating of grease should also be applied to the metal-to-metal wear points: both sides of the monobloc and the surface where the forend iron adjoins the receiver. After lubrication, open and close the shotgun several times. Then wipe off excess grease.

Your new SKB was shipped from the factory with protective materials applied. These heavy packing greases should be removed with an initial cleaning before the gun is used. In addition to the initial cleaning, your shotgun should be

cleaned after every day of shooting.

CAUTION: Never attempt to disassemble your shotgun further than explained in this manual. We recommend that a competent gunsmith be called upon to complete more detailed maintenance.

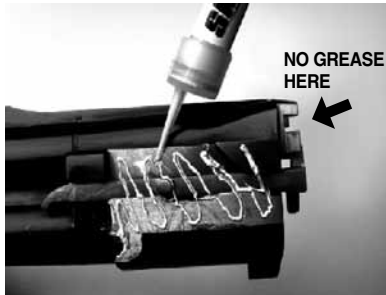
2. BARRELS

The barrels of your new SKB are manufactured from an alloy steel containing chromium. The corrosive resistant characteristics of chrom-moly steel, along with the highly polished surface of the barrel, result in a minimum amount of care required to keep the barrels clean. After shooting, the barrels should be thoroughly cleaned following the procedures detailed here.

Remove the barrels from the receiver as explained in disassembly procedures. Clean the inside of the bores by passing a swab through to remove combustion residues. Modern ammunition utilizes a plastic wad cup to hold the shot. Traces of this plastic can build up inside the barrel. If the swab will not remove these residues, use a bronze



SKB ANTI-FRICTION LITHIUM COMPLEX GUN GREASE



BARREL GROUP

Step 1. Apply grease to both sides of monobloc. Smooth grease with your finger to insure even coverage.

DO NOT apply grease to barrel extension which engage locking piece.

Anti-friction Lithium Complex Grease reduces wear and possible galling between moving metal parts in the action.



RECEIVER

Step 2. Apply small amount of grease to both ejector guide slots and trunions. Located inside the receiver.

DO NOT apply grease to crossbolt locking piece.



FOREND IRON

Step 3. Apply small amount of grease to both curved surfaces of forend iron. Assemble shotgun and wipe excess grease off of the receiver with clean cloth.

IMPORTANT: Do not apply grease to crossbolt locking piece or barrel extensions. The locking mechanism requires frictional engagement of these two parts.

GENERAL MAINTENANCE

brush followed by the swab. Use a silicone-based spray oil with a soft cloth to wipe down the external surfaces of the barrel group to remove any trace of combustion residues, dirt, sweat and fingerprints; leave a thin film of the silicone-based spray oil coating all surfaces to protect the metal. Always use a clean oily patch in your barrels as the last step prior to storage to protect the internal surfaces.

CAUTION: DO NOT use nitro solvent materials on the outside of any double barrel shotgun as loosening of all soldered components, such as ribs, may occur.

NEVER FIRE OVER & UNDER, SIDE-BY-SIDE, OR SINGLE BARREL SHOTGUNS WITH MISSING OR BROKEN EJECTOR/EXTRACTORS AS SERIOUS DAMAGE TO THE FIREARM OR INJURY TO THE USER MAY OCCUR!

3. RECEIVER AND FRAME

The firing pin holes and the face of the frame should be inspected occasionally to ensure that the firing pin holes and the face of the receiver are free of foreign material.

4. STOCK AND FOREND

Your new SKB Double Gun is finished with a special, wear-resistant polyurethane finish. This extremely durable finish requires only a wipe down with a lightly oiled rag. A stock wax may be used if desired, however, it is not necessary.

5. STORAGE AND TRANSPORTATION

When transporting or shipping your SKB Double Gun in a breakdown case, be sure to release the locking piece retainer in order to retract the locking piece into the frame. This step is necessary to avoid damage to the locking piece or the top lever. When reassembling, be sure to move the top lever to the far right position to open the locking mechanism before assembling the barrel to the frame.

For prolonged storage, it is recommended that the trigger be snapped onto both barrels to prevent the hammer springs from weakening. Use a block of wood against the face of the breach to cushion the firing pins and thereby avoiding possible damage.

GENERAL MAINTENANCE

6. SERVICE

DO NOT attempt to take your new SKB Double Gun apart further than explained in this manual. Doing so may invalidate your warranty on the gun. Should your new SKB Double Gun need service, please contact us at the address or phone number listed in the front part of this manual for information concerning factory authorized service.

Your new SKB Double Gun is a mechanical device that is subject to wear and may require periodic inspection, adjustments, and service. To keep your gun in good working order, the new SKB Arms Company recommends that you send your gun to a factory authorized service center for periodic maintenance (which is not covered by warranty) for proper cleaning, lubrication, and adjustment of the gun's internal parts.

The new SKB Arms Company cannot assume any liability for any modification or alteration to the gun, barrel, trigger, gun stock, or forend resulting in injuries suffered or caused by unauthorized servicing, alternations, or modifications of any new SKB firearms.

CAUTION: Do not attempt to shoot your new SKB Double Gun without the inter-chokes installed as this may cause damage to the threads in the barrels.

NOTE: Always check to see that your gun is unloaded before attempting to change the inter-chokes. SKB recommends that you clean and lubricate the threads of your inter-chokes after each day of shooting. This will prevent your inter-chokes from becoming stuck in the barrel. If you notice that your interchokes are becoming difficult to remove and install, it is recommended that the inter-chokes be replaced.

STEEL SHOT

All new SKB Double Guns are approved for factory loaded steel ammunition. See the SKB inter-choke System chart for the proper inter-choke for your shooting needs.

LIMITED WARRANTY

SKB products are warranted against defects in workmanship and material for one year from date of purchase. The warranty obligations of the warrantor (new SKB Arms Company) are limited to the repair or replacement of defective parts in products returned to it or an SKB Authorized Warranty Repair Station. Any modification or alternation to the gun, barrel, trigger, gun stock, or forearm performed by other than an SKB Authorized Warranty Repair Station will invalidate this warranty. The new SKB Arms Company assumes no responsibility for any incidental or consequential damages, so the above limitation may not apply to you.

SKB guns are designed, manufactured, and proof-tested to specifications of factory ammunition. Use of ammunition other than factory-loaded ammunition invalidates this warranty. No warranties are authorized to be made other than those stated herein.

Implied warranties are limited to the duration of one year from date of purchase. Some states do not allow limitation on how long an implied warranty lasts, so the above limitation may not apply to you.

This warranty gives you specific legal rights, and you may have other rights which vary from state to state.

For the nearest SKB Authorized Warranty Repair Station, please contact the National Sales Office at the address or phone number listed below:

SKB SHOTGUNS U.S.A.

4441 S. 134th St Omaha, NE 68137-1107
(800) 752-2767 • fax: (402) 330-8040

skb@skbshotguns.com
www.skbshotguns.com

